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Threadlocking

Locking of Threaded Fasteners

- Prevents loosening from shock and vibration
- Single component – clean and easy to apply
- Can be used on various sizes of fasteners – reduces inventory costs
- Seals threads
- Stops rust and corrosion



ARE THE PARTS ALREADY ASSEMBLED?

Helpful Hints:

- Clean parts with Loctite® ODC-Free Cleaner & Degreaser before applying the adhesive
- If the threadlocker will be applied below 40°F, pre-treat with Loctite® 7649™ Primer N™ or Loctite® QuickStix™ 7088™ Primer
- If the parts were in contact with aqueous washing solutions or cutting fluids which leave a protective layer on the surface, wash with hot water before use

Solution

Yes		No					
Wicking Grade		What strength do you require?					
What strength do you require?		Low – Purple	Medium – Blue			High – Red	
		Liquid Product	Liquid Product	Semi-Solid Product	Gel Product	Liquid Product	Semi-Solid Product
	Medium – Blue	Loctite® 222MS™ Threadlocker	Loctite® 2440™ Threadlocker	Loctite® QuickStix™ 248™ Threadlocker	Loctite® 2033™ Gel Threadlocker	Loctite® 2760™ Threadlocker	Loctite® QuickStix™ 268™ Threadlocker High Strength
	Medium/High – Green						
Fastener Size	#2 to 1/2"	Up to 1/4"	1/4" to 3/4"	1/4" to 3/4"	1/4" to 1"	Up to 1"	Up to 1"
Strength	Medium	Low	Medium	Medium	Medium	High	High
Cure Time (Fixture/Full Strength)*	6 min./24 hr.	10 min./24 hr.	3 min./24 hr.	10 min./24 hr.	20 min./24 hr.	4 min./24 hr.	20 min./24 hr.
Breakaway/Prevail Torque (lb./in.)	20/250	53/30	215/53	110/43	204/133	325/320	220/4
Temperature Resistance for Continuous Service	300°F (150°C)	300°F (150°C)	300°F (150°C)	300°F (150°C)	298°F (148°C)	300°F (150°C)	300°F (150°C)
Common Sizes / Part Number	10 ml bottle – 37388 50 ml bottle – 39186 250 ml bottle – 22041	10 ml bottle – 22221 50 ml bottle – 22231 250 ml bottle – 22241	10 ml bottle – 33946 50 ml bottle – 33947 250 ml bottle – 33948	9 g stick – 37684 19 g stick – 37087	1.18 fl. oz. (35 ml) bottle – 1029050	10 ml bottle – 32526 50 ml bottle – 32525 250 ml bottle – 32527	9 g stick – 37685 19 g stick – 37686

* Typical value @ 70°F (22°C)

Additional Loctite® brand Threadlockers

Name	Strength	Breakaway/Prevail Torque (lb./in.)	Features	Part #	Package Size
242®	Medium	110/43	Fasteners 1/4" to 1/2"	24231	50 ml bottle
243™	Medium	180/62	Oil Tolerance	24078	50 ml bottle
262™	High	189/275	Fasteners up to 3/4"	26231	50 ml bottle
272™	High	200/220	High Temp up to 1 1/2"	27240	50 ml bottle
277™	High	275/275	Fasteners up to 1 1/2"	27731	50 ml bottle
425™ Assure™	Low	4/2	Plastic Fasteners	42540	20 g bottle
Loctite® Bottle Hand Pump – Fits Loctite® 50 or 250 ml bottles				97001 98414	250 ml bottle 50 ml bottle

Use Loctite® 7649™ Primer N™ or Loctite® QuickStix™ 7088™ Primer:

1. Activate inactive surfaces.
2. Speed cure times for faster return to service.
3. Speed curing through larger gaps and deep threads.
4. Substantially speed cure times on cold parts.

Primer is optional with: Active surfaces: Brass, copper, bronze, iron, soft steel, nickel.

Primer is required with: Inactive surfaces: Aluminum, stainless steel, magnesium, zinc, black oxide, cadmium, titanium, others.

Package Size/ Part Number: 7649™ Primer N™ – 1.75 fl. oz. bottle – **38402**

7649™ Primer N™ – 4.5 oz. aerosol – **21348**

QuickStix™ 7088™ – 17 g solventless semi-solid stick – **1089258**



Loctite® 220™ Threadlocker – Medium Strength/ Wicking/Blue

A low viscosity threadlocking adhesive that allows the product to wick along the threads of preassembled fasteners. Perfect for fasteners up to 1/4" diameter (6 mm).



Loctite® 290™ Threadlocker – High Strength/ Wicking/Green

Recommended for locking pre-assembled fasteners, i.e. instrumentation screws, electrical connectors, and set screws. Also seals porosities in welds and metal parts. Mil Spec (S-46163A) Type III, Grade R. NSF/ANSI 61.



Loctite® 222MS™ Threadlocker – Low Strength

Recommended for low-strength threadlocking of adjustment screws, countersunk head screws, and set screws; on collars, pulleys, tool holders, and controllers. Also for low strength metals such as aluminum or brass. Mil-Spec (S-46163A) Type II, Grade M. NSF P1.



Loctite® 2440™ Threadlocker – Primerless/ Medium Strength

Particularly fast curing, reducing or eliminating the need for primers. Effective on all types of metal threaded fasteners. Prevents loosening on vibrating parts such as pumps, motor mounting bolts, gear boxes, or presses. Removable with hand tools.



Loctite® QuickStix™ 248™ Threadlocker – Medium Strength

Semi-solid stick form is convenient, portable, and great for hard-to-reach applications. Loctite® QuickStix™ 248™ Threadlocker is the ideal general-purpose threadlocker for all nut and bolt applications, especially fasteners between 1/4" and 3/4". Removable with hand tools. NSF/ANSI 61.



Loctite® 2033™ Gel Threadlocker – Medium Strength

New package allows gel threadlocker to be dispensed with pinpoint accuracy, or in a wide band. Gel consistency is ideal for overhead or pre-applied applications. For standard or large thread applications.



Loctite® 2760™ Threadlocker – Primerless/ High Strength

Particularly fast curing, reducing or eliminating the need for primers. For use on all metal fasteners where regular removal for maintenance is not required. Recommended for permanently locking studs on engine blocks and pump housings. CFIA Approved.



Loctite® QuickStix™ 268™ Threadlocker – High Strength

This convenient semi-solid stick form is portable and less messy. Its high strength prevents loosening of threaded fasteners. Well suited for heavy-duty applications.



Thread Sealing

- Replaces tapes and pastes
- Liquids ensure complete contact between threads for a 100% seal
- Liquids will not creep, shrink, shred, or block systems (including filters)
- Disassembly can be achieved easily with basic hand tools



ARE THE PARTS METAL OR PLASTIC?

Helpful Hints:

- If the sealant (Loctite® 545™ Thread Sealant, Loctite® 565™ PST® Thread Sealant, Loctite® 567™ PST® Thread Sealant, or Loctite® QuickStix™ 561™ PST® Pipe Sealant) will be applied below 40°F, pre-treat with Loctite® 7649™ Primer N™ or Loctite® QuickStix™ 7088™ Primer
- All parts must be clean and dry before sealing – use Loctite® ODC-Free Cleaner & Degreaser

Solution



	Loctite® 55™ Pipe Sealing Cord	Loctite® No More Leaks™	Loctite® 545™ Thread Sealant (Hydraulic and Pneumatic)	Loctite® 565™ PST® Thread Sealant	Loctite® 567™ PST® Thread Sealant with PTFE	Loctite® QuickStix™ 561™ PST® Pipe Sealant with PTFE
Description	Cord	White Paste	Purple Liquid	White Paste	White Paste	White Stick
Maximum Thread Size	4"	3"	Up to 2"	Up to 2"	3"	3"
Temperature Resistance	300°F (150°C)	400°F (204°C)	300°F (150°C)	300°F (150°C)	400°F (204°C)	300°F (150°C)
Maximum Pressure Resistance (psi)/Cure Time	10,000 psi/Instant	5,000 psi/N.A.	10,000 psi/24 hr.	10,000 psi/72 hr.	10,000 psi/72 hr.	10,000 psi/72 hr.
Substrate to be Sealed	Metal, Plastic or Both	Plastic	Metal	Metal	Stainless Steel*, Aluminum	Metal
Instant Low Pressure Seal	Yes	Yes	No	Yes	Yes	Yes
Common Sizes / Part Number	1,968 inches – 39036 5,700 inches – 35082	2 fl. oz. tube – 80725 7 fl. oz. tube – 80724 1 pint brush can – 80726	10 ml bottle – 32429 50 ml bottle – 54531 250 ml bottle – 54541	6 ml tube – 56507 50 ml tube – 56531 250 ml tube – 56541 300 ml cartridge – 56571	6 ml tube – 56707 50 ml tube – 56747 250 ml tube – 56765 350 ml brush can – 33241	19 g stick – 37127

Additional Loctite® brand Thread Sealants			
Name	Type	Part #	Pkg. Size
Loctite® 564™ Thread Sealant	Instant seal, low strength	28754	50 ml tube
Loctite® 554™ Thread Sealant	Refrigerant sealant	25882	10 ml bottle
Loctite® H.V.A.C. Blue Pipe Joint Compound	Seals oil, refrigerants, butane, propane, and more	82481	1 pt. can
Loctite® Pipe Joint Compound	High temperature, non-hardening	30557	1 pt. can
Loctite® Thread Sealant with PTFE	Non-hardening	30561	1 pt. can

Use Loctite® 7649™ Primer N™ or Loctite® QuickStix™ 7088™ Primer:

1. Activate inactive surfaces.
2. Speed cure times for faster return to service.
3. Speed curing through larger gaps and deep threads.
4. Substantially speed cure times on cold parts.



Primer is optional with: Active surfaces: Brass, copper, bronze, iron, soft steel, nickel.
Primer is required with: Inactive surfaces: Aluminum, stainless steel, magnesium, zinc, black oxide, cadmium, titanium, others.

Package Size/ Part Number: 7649™ Primer N™ – 1.75 fl. oz. bottle – **38402**
 7649™ Primer N™ – 4.5 oz. aerosol – **21348**

QuickStix™ 7088™ – 17 g solventless semi-solid stick – **1069258**



Loctite® 55™ Pipe Sealing Cord

Can be safely applied on metal and plastic threaded fittings.
 Potable water: NSF/ANSI Standard 61. UL Listed and Certified to CSA® International.



Loctite® No More Leaks™

Recommended for use on threaded plastic fittings carrying hot or cold water, i.e. industrial and agricultural plastic water pipe systems, or drainage systems.
 NSF/ANSI Std. 61.



Loctite® 545™ Thread Sealant

Recommended for fine threaded fittings as used in hydraulic and pneumatic installations and small fittings in general.
 ABS Approved. CFIA Approved.



Loctite® 565™ PST® Thread Sealant

A general-purpose instant sealer for tapered and straight/tapered fittings. Controlled strength for ease of disassembly. CSA® 3319-81 and 3319-01. UL MH007(N). NSF/ANSI 61. ULC-Canada Approved. CFIA Approved.



Loctite® 567™ PST® Thread Sealant with PTFE

Withstands temperatures to 400°F with excellent solvent resistance. Locks and seals tapered pipe threads and fittings, including high pressure applications. Disassembles with hand tools.
 *Use Loctite® 7649™ Primer N™ with stainless steel.
 ABS Approved.



Loctite® QuickStix™ 561™ PST® Pipe Sealant with PTFE

Semi-solid stick form is convenient, portable, and less messy. Formulated for fast, reliable curing on metal, tapered pipe threads and fittings. Provides high pressure sealing and withstands continuous operating temperatures of -65°F to 300°F (-54°C to 150°C). NSF/ANSI 61.



Gasketing

Sealing and Flanges

- No shimming effect – controlled tolerances, no need for re-torquing
- Fill all voids – reduce the need for a fine surface finish of flanges
- Parts can be disassembled easily even after extended service
- Resists high pressure when fully cured

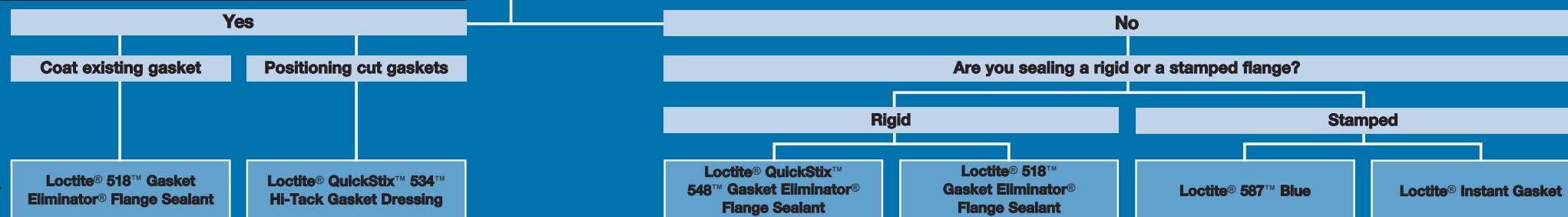


DOES THE EXISTING GASKET NEED TO BE USED AS A SHIM?

Helpful Hints:

- If there are traces of old gasket left on the parts to be sealed, clean with Loctite® Chisel® Gasket Remover
- All parts must be clean and dry before sealing – use Loctite® ODC-Free Cleaner & Degreaser
- Anaerobic products cure between metal surfaces with the absence of air

Solution



Gasket Type	Formed-In-place	Use with cut gasket	Formed-in-place	Formed-in-place	Formed-in-place	Formed-in-place
Gap Fill	0.010" (0.25 mm)	N.A.	0.010" (0.25 mm)	0.010" (0.25 mm)	0.250" (6.35 mm)	0.250" (6.35 mm)
Gap Fill with Primer	0.050" (1.27 mm)	N.A.	0.020" (0.508 mm)	0.050" (1.27 mm)	N.A.	N.A.
Cure Method	Anaerobic	Anaerobic	Anaerobic	Anaerobic	Moisture (RTV)	Moisture (RTV)
Cure Time	N.A.	N.A.	24 hrs.	24 hrs.	50 min.	5 min.
Temperature Resistance (Continuous / Intermittent)	300°F (150°C)/N.A.	300°F (150°C)/N.A.	300°F (150°C)/N.A.	300°F (150°C)/N.A.	400°F (204°C) 500°F (260°C)	450°F (232°C) 540°F (282°C)
Instant Seal	Excellent	Excellent	Yes	Excellent	Excellent	Excellent
Oil Resistance	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent
Water / Glycol Resistance	Excellent	N.A.	Good	Excellent	Excellent	Excellent
Common Sizes / Part Number	6 ml tube – 51817 50 ml tube – 51831	9 g stick – 39155 19 g stick – 39156 38 g stick – 39157	9 g stick – 39151 18 g stick – 39152 37 g stick – 39153	6 ml tube – 51817 50 ml tube – 51831	70 ml tube – 58730 300 ml cartridge – 58775 190 ml can – 40462	90 ml can – 40478 190 ml can – 40479

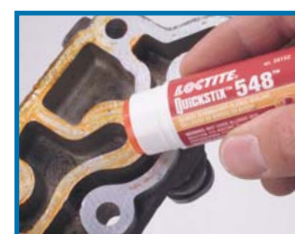
Additional Loctite® brand Gasketing Products			
Name	Color	Part #	Pkg. Size
Loctite® Gasket Sealant 1	Brown	30511	3 oz. tube
Loctite® Gasket Sealant 2	Black	30514	3 oz. tube
Loctite® Aviation Gasket Sealant	Brown	30516	1 pt. can
Loctite® High Performance Silicones (Loctite® 598™ Black, 5920™ Copper, and 5699™ Grey)	Black Copper Grey	59875 82046 18581	300 ml cartridge
Loctite® Superflex® RTV, Silicone Adhesive Sealants (Black, Clear, White, Blue, Red Hi-Temp)	Black Clear White Blue Red	59375 59575 59475 30533 59675	300 ml cartridge
Loctite® Copper Gasket Adhesive	Copper	30535	9 oz. aerosol
Loctite® 574™ Flange Sealant – Fast Cure	Orange	24018	50 ml tube
Loctite® 515™ Gasket Eliminator® Flange Sealant	Purple	51531	50 ml tube
Loctite® Hi-Tack Gasket Sealant	Red	30525	1 pt. can
Loctite® 510™ Gasket Eliminator® Flange Sealant	Pink	51031	50 ml tube



Loctite® 518™ Gasket Eliminator® Flange Sealant
Recommended for coating and re-using gaskets to improve sealing. Spray Loctite® 7649™ Primer N™ on both flange surfaces and both sides of the gasket. NSF/ANSI 61 Certified. CFIA Approved.



Loctite® QuickStix™ 534™ Hi-Tack Gasket Dressing
No mess, semi-solid formula offers added control and ease of use. Patented package is portable and won't leak or spill. Seals and holds the heaviest gaskets in place during assembly. Solvent-free and low odor. Suitable to 300°F (149°C).



Loctite® QuickStix™ 548™ Gasket Eliminator® Flange Sealant
Patented, semi-solid formula is ideal for on-the-spot repairs, or when a conventional gasket is out of stock. Can be applied quickly and neatly on a variety of metal surfaces, including aluminum, to form a flexible, solvent resistant seal. Seals to 300°F (149°C) and fills gaps to 0.010".



Loctite® 518™ Gasket Eliminator® Flange Sealant
Recommended for use on rigid iron, steel, and aluminum flanges. Spray Loctite® 7649™ Primer N™ on only one surface. NSF/ANSI 61 Certified. CFIA Approved.



Loctite® 587™ Blue, High Performance RTV Silicone Gasket Maker
Recommended for sealing all types of flanges including stamped sheet metal. Designed for superior bonding properties to oil contaminated metals. ABS Approved. NSF/ANSI P1.



Loctite® Instant Gasket
Makes high-performance, leakproof gaskets in one minute. Equipment can be returned to service immediately. Blowout resistant. Outperforms precut gaskets.



Retaining

Securing Cylindrical Assemblies

- Bond non-threaded cylindrical metal assemblies
- High and moderate strength products – can carry high loads and eliminate fretting
- Fill all voids – prevent corrosion
- Reduce the need for close tolerances
- 100% contact – load and stress are distributed evenly over the joint



IS THE ASSEMBLY BADLY WORN?

Helpful Hints:

- If the retaining compound will be applied below 40°F (5°C), pre-treat with Loctite® 7649™ Primer N™ or Loctite® QuickStix™ 7088™ Primer
- All parts must be clean and dry before sealing – use Loctite® ODC-Free Cleaner & Degreaser
- If the parts have been in contact with washing or cutting fluids containing nitrates, wash with hot water

Yes – Gaps up to 0.020" (0.5 mm)

No – Gaps to 0.015" (0.4 mm)

Will the parts be dismantled later for maintenance? e.g. bearings, sprockets, and sheaves

Yes

No

Temperatures above 300°F (150°C)?

Yes to 400°F (200°C)

No

Oil Contamination or other?

No

Yes

Low Strength

Medium Strength

Semi-Solid

Liquid

Solution

Loctite® 660™ Quick Metal® Retaining Compound

Loctite® 641™ Retaining Compound

Loctite® 609™ Retaining Compound

Loctite® QuickStix™ 668™ Retaining Compound

Loctite® 620™ Retaining Compound

Loctite® 680™ Retaining Compound

Loctite® 603™ Retaining Compound

Strength Required	High	Low	Medium	Medium	High	High	High
Shear Strength	3,335 psi	1,700 psi	2,300 psi	1,870 psi	3,800 psi	2,800 psi minimum	3,770 psi
Diametrical Clearance	Up to 0.020" (0.5 mm)	Up to 0.006" (0.15 mm)	Up to 0.005" (0.1 mm)	Up to 0.005" (0.1 mm)	Up to 0.015" (0.4 mm)	Up to 0.015" (0.4 mm)	Up to 0.005" (0.1 mm)
Temperature Resistance	300°F (150°C)	300°F (150°C)	300°F (150°C)	400°F (204°C)	450°F (232°C)*	300°F (150°C)	300°F (150°C)
Cure Time (Setup / Full Strength)	20 min./24 hr.	20 min./24 hr.	10 min./24 hr.	30 min./24 hr.	30 min./24 hr.	10 min./24 hr.	10 min./24 hr.
Common Sizes / Part Number	6 ml tube – 66010 50 ml tube – 66040	10 ml bottle – 28802 50 ml bottle – 21458	10 ml bottle – 60921 50 ml bottle – 60931 250 ml bottle – 60941	9 g stick – 39147 19 g stick – 39148 38 g stick – 39149	10 ml bottle – 62015 50 ml bottle – 62040 250 ml bottle – 62070	10 ml bottle – 68015 50 ml bottle – 68035 250 ml bottle – 68060	10 ml bottle – 21440 50 ml bottle – 21441 250 ml bottle – 21442

* Requires heat cure to achieve temperature resistance

Use Loctite® 7649™ Primer N™ or Loctite® QuickStix™ 7088™ Primer:

1. Activate inactive surfaces.
2. Speed cure times for faster return to service.
3. Speed curing through larger gaps and deep threads.
4. Substantially speed cure times on cold parts.

Primer is optional with: Active surfaces: Brass, copper, bronze, iron, soft steel, nickel.

Primer is required with: Inactive surfaces: Aluminum, stainless steel, magnesium, zinc, black oxide, cadmium, titanium, others.

Package Size/ Part Number: 7649™ Primer N™ – 1.75 fl. oz. bottle – **38402**
7649™ Primer N™ – 4.5 oz. aerosol – **21348**

QuickStix™ 7088™ – 17 g solventless semi-solid stick – **1069256**



Loctite® 660™ Quick Metal® Retaining Compound

Used for repairing worn coaxial parts without remachining; enables re-use of worn bearing seats, keys, splines, tapers, or for retaining shims. CFIA Approved.



Loctite® 641™ Retaining Compound

A controlled strength retaining compound that is ideal for cylindrical parts that require disassembly. CFIA Approved.



Loctite® 609™ Retaining Compound – Press Fit/ General Purpose

Recommended for parts that will need subsequent dismantling, i.e. retention of bearings onto shafts and into housings. Mil-Spec (R-46082B) Type I.



Loctite® QuickStix™ 668™ Retaining Compound

A high temperature retaining compound in a revolutionary semi-solid formula. Patented, no-mess package offers added convenience and portability. Ideal for gaps up to 0.005" on the diameter. Withstands temperatures to 400°F (204°C).



Loctite® 620™ Retaining Compound – Slip Fit/High Temperature

Recommended for high temperature retaining of parts with a clearance or interference fit, i.e. retaining bushes, bearings, seals, fans, and liners. Requires heat cure to achieve temperature resistance. ABS Approved.



Loctite® 680™ Retaining Compound – Slip Fit/High Strength

Gives best resistance to dynamic, axial and radial loads. Recommended for retaining shafts, gears, pulleys, and similar cylindrical parts. NSF/ANSI 61 Approved. ABS Approved.



Loctite® 603™ Retaining Compound – Press Fit/Oil Tolerant

For retaining close-fitting cylindrical parts, up to 0.005" (0.1 mm) gap, and for use on cylindrical fitting parts where thorough degreasing is not possible. Applications include retaining roller bearings or oil impregnated bushings into housings.

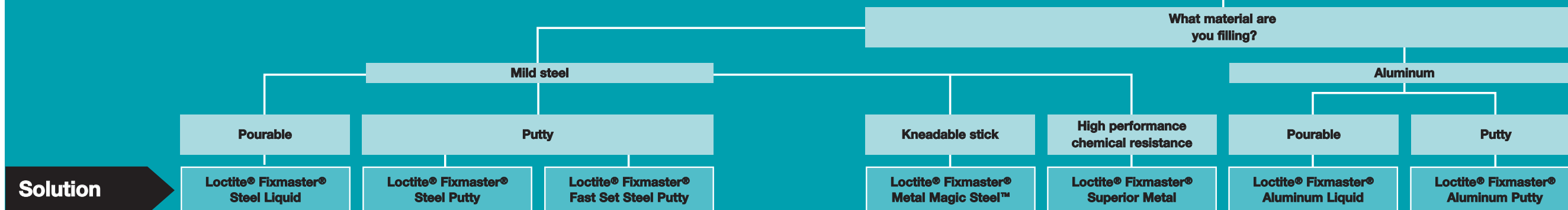


Metal Rebuilding and Shaft Repair

- High compressive strength
- Choice of mild steel aluminum or non-metallic fillers
- Can be machined, drilled, or tapped after cure
- Excellent resistance to aggressive chemicals



REPAIR OR REBUILD DAMAGED PARTS



	Loctite® Fixmaster® Steel Liquid	Loctite® Fixmaster® Steel Putty	Loctite® Fixmaster® Fast Set Steel Putty	Loctite® Fixmaster® Metal Magic Steel™	Loctite® Fixmaster® Superior Metal	Loctite® Fixmaster® Aluminum Liquid	Loctite® Fixmaster® Aluminum Putty
Color	Grey	Grey	Grey	Dark Grey	Grey	Light Grey	Light Grey
Maximum Temperature	225°F (107°C)	225°F (107°C)	200°F (93°C)	250°F (121°C)	250°F (121°C)	200°F (93°C)	200°F (93°C)
Working Time*	25 min.	30 min.	3 min.	3 min.	20 min.	20 min.	20 min.
Cure Time*	6 hrs.	6 hrs.	10 min.	10 min.	6 hrs.	6 hrs.	6 hrs.
Compressive Strength	13,500 psi	11,100 psi	10,800 psi	12,000 psi	18,000 psi	17,000 psi	11,300 psi
Common Sizes / Part Number at 77°F (25°C)	1 lb. kit – 97483 4 lb. kit – 97484	1 lb. kit – 99913 4 lb. kit – 99914 25 lb. kit – 99912	1 lb. kit – 39917	4 oz. stick – 98853	1 lb. kit – 97473 4 kg kit – 40900	1 lb. kit – 97453	1 lb. kit – 97463

Additional Products		
Name	Part #	Pkg. Size
Loctite® Fixmaster® Stainless Steel Putty	97443	1 lb. kit
Loctite® Fixmaster® Fast Set Steel Epoxy	96604	50 ml cart.
Loctite® Fixmaster® Wet Surface Repair Putty	96583	1 lb. kit
Loctite® Fixmaster® Underwater Repair Epoxy	82093	4 oz. stick



Loctite® Fixmaster® Steel Liquid
High steel content. Pourable liquid filler used for making fixtures and molding. ABS Approved.



Loctite® Fixmaster® Steel Putty
High steel content putty. Recommended for repairing and rebuilding worn steel components, such as bearing and fan housings. ABS Approved.



Loctite® Fixmaster® Fast Set Steel Putty
A fast curing version of steel putty. Recommended for repairing pipes and other emergency repairs. ABS Approved.



Loctite® Fixmaster® Metal Magic Steel™
Kneadable, two-part paste. Working time is 3 minutes – sets in 10 minutes. Adheres to damp surfaces. Can be drilled, filed, and painted. Ideal for emergency sealing of leaking tanks and pipes. Smooths welds, repairs small cracks in castings, and fills oversized bolt holes.



Loctite® Fixmaster® Superior Metal
Formulated with fine alloy particles for high compressive strength and chemical resistance. Recommended for use on all metals. Outstanding compressive strength, chemical resistance, non-rusting.



Loctite® Fixmaster® Aluminum Liquid
Fluid, self-leveling aluminum liquid. Can be poured into molds and cavities. Recommended for casting aluminum replacement parts and for making molds. ABS Approved.



Loctite® Fixmaster® Aluminum Putty
General purpose, aluminum putty for repair of all aluminum alloy components. ABS Approved.



Wear Prevention and Rebuilding

- Restores worn surfaces
- Provides wear and impact resistant coatings
- Use on new parts to extend life
- Available in both trowelable and brushable forms



ARE YOU EXPERIENCING CORROSION OR WEAR?

Helpful Hints:

- Clean surfaces with Loctite® ODC-Free Cleaner & Degreaser
- Use expanded metal to fill large voids
- Roughen surfaces to ensure adhesion

Corrosion
(e.g. chemical, rust, etc.)

Wear

Impact or sliding abrasion resistance?

Sliding

Impact

Are you filling deep or shallow wear?

Deep

Shallow

Solution

**Loctite® Nordbak®
Chemical Resistant
Coating**

**Loctite® Nordbak®
Wearing Compound**

**Loctite® Nordbak®
High Impact
Wearing Compound**

**Loctite® Nordbak®
Pneu-Wear**

**Loctite® Nordbak®
Brushable Ceramic**

**Loctite® Nordbak®
Wear Resistant Putty**

**Loctite® Fixmaster®
Flex 80™ Putty**

Color	Grey	Grey	Grey	Grey	Grey or White	Grey	Black
Maximum Temperature	150°F (66°C)	250°F (121°C)	250°F (121°C)	250°F (121°C)	200°F (93°C)	225°F (107°C)	180°F (82°C)
Working Time*	20 min.	30 min.	30 min.	30 min.	Grey 30 min. White 15 min.	30 min.	10 min.
Cure Time*	16 hr.	7 hr.	6 hr.	6 hr.	Grey 6 hr. White 5 hr.	6 hr.	8 hr.
Common Sizes / Part Number	12 lb. kit – 96092	5 lb. kit – 99813 25 lb. kit – 99812	25 lb. kit – 39918	3 lb. kit – 98383 25 lb. kit – 98382	2 lb. kit grey – 98733 6 lb. kit grey – 98732 2 lb. kit white – 96443	1 lb. kit – 98742 3 lb. kit – 98743	1 lb. kit – 97423 6 lb. kit – 97422

* At 77°F (25°C)

Additional Products

Name	Type	Part #	Pkg. Size
Loctite® Nordbak® High Temp. Wearing Compound	450°F (232°C)	99112	25 lb. kit
Loctite® Nordbak® High Temperature Pneu-Wear	450°F (232°C)	98372	25 lb. kit
Loctite® Nordbak® Ultra High Temp. Wearing Compound	550°F (288°C)	96392	25 lb. kit
Loctite® Nordbak® Ultra High Temperature Pneu-Wear	550°F (288°C)	96332	25 lb. kit
Loctite® Nordbak® Fast Cure Wearing Compound	3 hr. cure	96373	6 lb. kit
Loctite® Nordbak® Fast Cure Pneu-Wear	3 hr. cure	96363	6 lb. kit
Loctite® Nordbak® High Temperature Brushable Ceramic	550°F (288°C)	96433	2 lb. kit
Loctite® Nordbak® Castable Wearing Compound	Mold wear resistant parts	98992	25 lb. kit
Loctite® Nordbak® Ceramic Tile Adhesive	200°F (93°C)	97762	20 lb. kit
Loctite® Fixmaster® Flex™ Metal Primer	Promotes the adhesion of Loctite® Flex™ Urethanes to metal	98471	3.3 fl. oz.
Loctite® Nordbak® Combo Bead Wearing Compound	250°F (121°C)	96303	6 lb. kit
Loctite® Nordbak® Brushable Ceramic – Thin Mil	Grey Blue Black	40592 40591 40590	2 lb. kit 2 lb. kit 2 lb. kit
Loctite® Nordbak® Low Odor Wearing Compound	Grey	41343	25 lb. kit



Loctite® Nordbak® Chemical Resistant Coating

Smooth, glossy, low friction finish protects against turbulence, abrasion, and cavitation. This advanced epoxy protects equipment from extreme chemical attack and corrosion. Low viscosity epoxy can be applied by brush.



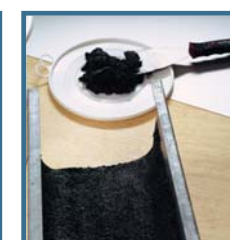
Loctite® Nordbak® Wearing Compound

Trowelable compound that protects against sliding abrasion. Use to rebuild and protect chutes, pump housings, elbows, cyclones, and material handling equipment.



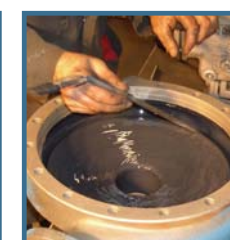
Loctite® Nordbak® High Impact Wearing Compound

Rubber modified compound absorbs impact. Recommended where both sliding abrasion and impact are present.



Loctite® Nordbak® Pneu-Wear

Resists fine particle abrasion caused in pipe elbows of pneumatic conveyor systems. ABS Approved.



Loctite® Nordbak® Brushable Ceramic

Smooth, wear resistant, low friction coating to combat turbulence and cavitation on components such as pump housings and impellers. Grey version is approved for use in potable water systems, NSF/ANSI 61 Approved. ABS Approved.



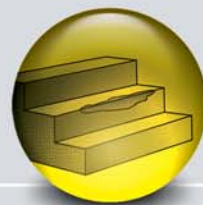
Loctite® Nordbak® Wear Resistant Putty

Ceramic fibers give this trowelable putty excellent wear and abrasion resistance with a smooth, low friction finish. Can be used over other wearing compounds to fill voids.



Loctite® Fixmaster® Flex 80™ Putty

A trowelable, two-part urethane for rebuilding and repairing rubber parts and linings, providing impact, abrasion, and corrosion resistant protection. Use Flex™ accessory products to properly etch, clean, and prime surfaces. ABS Approved.



Floor and Concrete Repair

- Chemical and corrosion resistance
- High impact resistance
- Bond to concrete, wood, metals, brick, and other common building materials

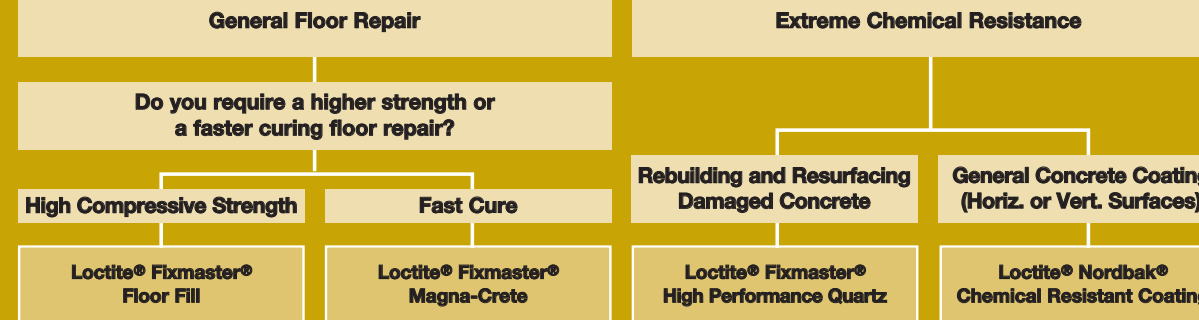
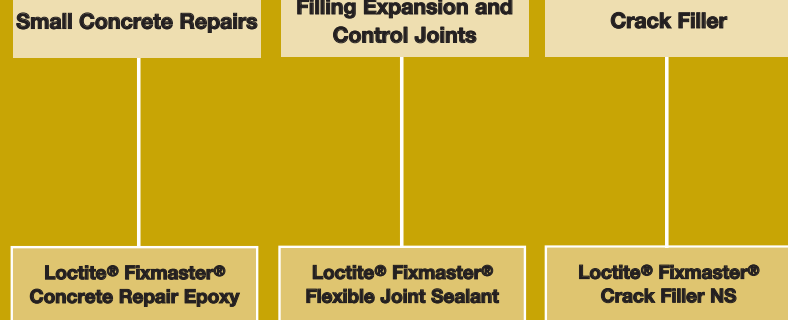


FLOOR REPAIRS

Helpful Hints:

- Vary consistency of Loctite® Fixmaster® Magna-Crete for vertical applications
- Use Loctite® Fixmaster® Magna-Crete for cold storage applications
- No concrete bonding agents are required
- Use a backer rod when filling deep expansion joints

Solution



	Loctite® Fixmaster® Concrete Repair Epoxy	Loctite® Fixmaster® Flexible Joint Sealant	Loctite® Fixmaster® Crack Filler NS	Loctite® Fixmaster® Floor Fill	Loctite® Fixmaster® Magna-Crete	Loctite® Fixmaster® High Performance Quartz	Loctite® Nordbak® Chemical Resistant Coating
Color	Grey	Grey	Grey	Grey	Grey	Grey	Grey
Maximum Temperature	250°F (121°C)	180°F (82°C)	110°F (43°C)	225°F (107°C)	2,000°F (1,093°C)	150°F (66°C)	150°F (66°C)
Compressive Strength	12,000 psi	N.A.	9,800 psi	15,000 psi	13,000 psi	12,000 psi	10,000 psi
Working Time	4-7 min.	30 min.	8 min.	40-60 min.	15 min.	45 min.	20 min.
Functional Cure	1 hr.	24 hr.	2 hr.	24 hr.	1 hr.	24 hr.	16 hr.
Chemical Resistance	Good	High	Good	Good	Fair	Excellent	Excellent
Common Sizes / Part Number	4 oz. stick – 39366	1 gallon kit – 40347	8.6 fl. oz. coaxial cartridge – 1108886	10 lb. kit – 99361 40 lb. kit – 99365	1 lb. kit – 1012500 1 gallon kit – 95551 5 gallon kit – 95555	42 lb. kit – 96495	12 lb. kit – 96092

Additional Products

Name	Features	Part #	Pkg. Size
Loctite® Urethane Sealant	Grey	39916	10.2 oz. cart.
	Black	36132	10.2 oz. cart.
Loctite® Fixmaster® Crack Filler (trowelable)	White/Tan	40346	1 gal. kit
Loctite® Fixmaster® Magna-Crete Activator	Extra Activator	36334	10 lb. bottle
Loctite® Fixmaster® Flex 80™ Liquid	Black	97413	1 lb. kit
Loctite® Fixmaster® Magna-Crete Winter Additive	Speeds cure time by 10 min. when winter temp. is below 45°F	40270	1 lb. bottle
Loctite® Fixmaster® Magna-Crete Summer Additive	Slows cure time by 10 min. when summer temp. is above 85°F	40271	1 lb. bottle
Loctite® Fixmaster® Magna-Crete	For large applications	42066	55 gal. activator
		40898	2,475 lb. aggregate



Loctite® Fixmaster® Concrete Repair Epoxy
Enables permanent repairs to concrete and masonry. Convenient stick contains pre-measured portions of activator and base. Once cured, it can be tapped, drilled, screwed, sawed, filed or painted, and will have an appearance and texture similar to concrete.



Loctite® Fixmaster® Flexible Joint Sealant
A two-component, urethane-based sealant. Excellent adhesion, high chemical resistance, and excellent tensile strength, flexibility and elongation.



Loctite® Fixmaster® Crack Filler NS
Non-drip, non-sag formula will repair holes, spalls and cracks in concrete, brick, block and masonry on horizontal or vertical surfaces. This two-part, rapid curing, high strength epoxy will not soften over time and can be used indoors or outdoors.



Loctite® Fixmaster® Floor Fill
A three-component, self-leveling, non-shrinking epoxy floor repair system. 100% solid, epoxy-based system for repairing holes in floors, spalled areas, ramps, stairs, cracks in floors, and for use in grouting applications. Stronger than concrete, it bonds to almost any clean substrate and provides corrosion and chemical resistance.



Loctite® Fixmaster® Magna-Crete
This two-component magnesium phosphate cement sets rapidly and has a very high early strength. Ideal for road and aircraft runway repairs, which can typically be driven over after 45 minutes. It bonds to new and old concrete as well as most construction materials including wood, glass, and steel. No water additive, so it can be applied at temperatures as low as -15°F.



Loctite® Fixmaster® High Performance Quartz
A highly-filled, quartz epoxy system designed to protect old or new concrete from chemical attack. Provides a surface resistant to concentrated acids, alkalis, and solvents. Areas damaged by chemical attack may be resurfaced with HPQ. Easily applied, trowelable system that should be applied at a minimum 1/4" build to provide maximum chemical resistance.



Loctite® Nordbak® Chemical Resistant Coating
Smooth, glossy, low friction finish protects against turbulence, abrasion, and cavitation. This advanced epoxy protects from extreme chemical attack and corrosion. Low viscosity epoxy can be applied by brush.



Grouting

- Chemical and corrosion resistance
- Self-leveling and non-shrinking
- Stronger than concrete
- Bond to concrete, wood, metals, brick, and other common building materials

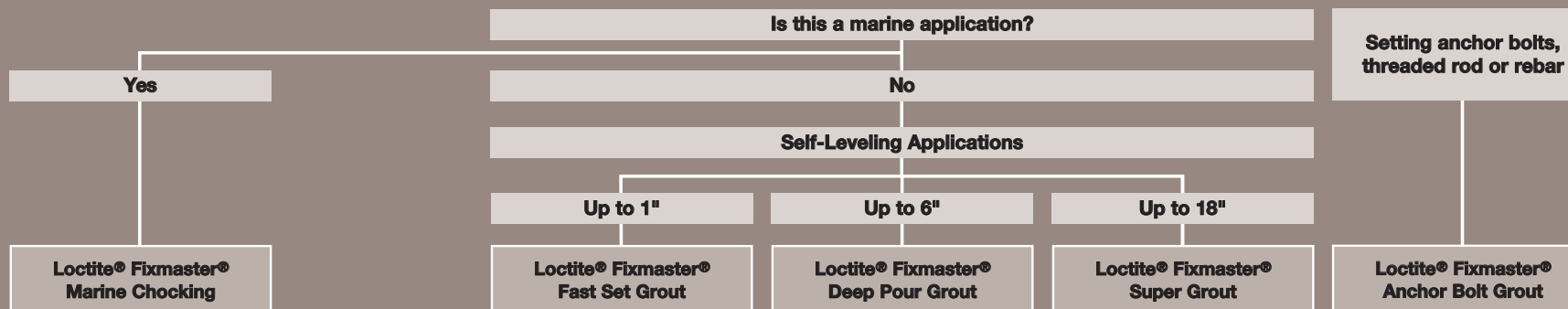


GROUTING

Helpful Hints:

- Replace traditional steel chocks with Loctite® Fixmaster® Marine Chocking for mounting equipment in the marine industry

Solution



	Loctite® Fixmaster® Marine Chocking	Loctite® Fixmaster® Fast Set Grout	Loctite® Fixmaster® Deep Pour Grout	Loctite® Fixmaster® Super Grout	Loctite® Fixmaster® Anchor Bolt Grout
Color	Green or Orange	Red	Black	Red	Grey
Maximum Temperature	250°F (121°C)	200°F (93°C)	225°F (107°C)	225°F (107°C)	110°F (43°C)
Compressive Strength / Tension Load	22,000 psi/NA	14,500 psi/NA	14,500 psi/NA	12,900 psi/NA	NA/14,146 lbs. ¹
Working Time*	10-15 min.	10 min.	30 min.	285 min.	20 min.
Functional Cure	24 hrs.	12 hrs.	24 hrs.	24 hrs.	2 hrs.
Common Sizes / Part Number	1 gallon kit orange – 37316 2 gallon kit orange – 96102 2 gallon kit green – 97572	2 gallon kit – 39637	5 gallon kit – 99545	5 gallon kit – 33510	20.7 fl. oz. dual cartridge – 1108885

* Typical value @ 77°F (25°C)

¹ 9D is the embedment depth of the anchor (9 X 1/2"); in this example, a 1/2" threaded rod embedded 4-1/2" in 3,000 psi concrete

Additional Products

Name	Features	Part #	Pkg. Size
Loctite® Fixmaster® Anchor Bolt Grout	A high performance product with greater tension load capacity	1108757	8.6 fl. oz. coaxial cartridge
		1108758	20.7 fl. oz. dual cartridge



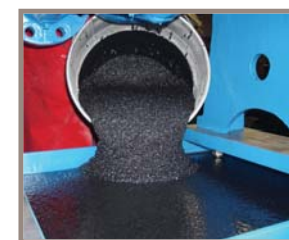
Loctite® Fixmaster® Marine Chocking

Self-leveling, fast-curing, non-shrinking grout. Outstanding chemical and vibration resistance and compressive strength to withstand maximum loads. ABS Approved.



Loctite® Fixmaster® Fast Set Grout

Self-leveling, non-shrinking grout for installing machinery and setting anchor bolts. Cures quickly. Can be poured up to 1" thick. Compression strength and chemical resistance are superior to concrete. Forms strong bonds to old concrete and to itself.



Loctite® Fixmaster® Deep Pour Grout

Aggregate-filled, epoxy system for pours up to 6" deep, including self-leveling applications under rails and sole plates. High strength material bonds to steel, concrete, and itself. Withstands high torque load.



Loctite® Fixmaster® Super Grout

Designed for grouting up to 18" deep, including self-leveling applications under rails and sole plates. A 100% solids epoxy system that is non-shrinking, chemical and corrosion resistant, stronger than concrete, and withstands high torque loading.



Loctite® Fixmaster® Anchor Bolt Grout

This two-part structural epoxy is solvent free, odorless, high strength, and non-sag. It is formulated to anchor threaded rods, bolts, rebar dowels, and smooth dowels into concrete, grout-filled block, and masonry. Also available in a high strength formula.



Floor Coatings

- Repair, resurface and protect industrial floors
- Smooth anti-slip finish
- High gloss provides higher visibility and improved safety

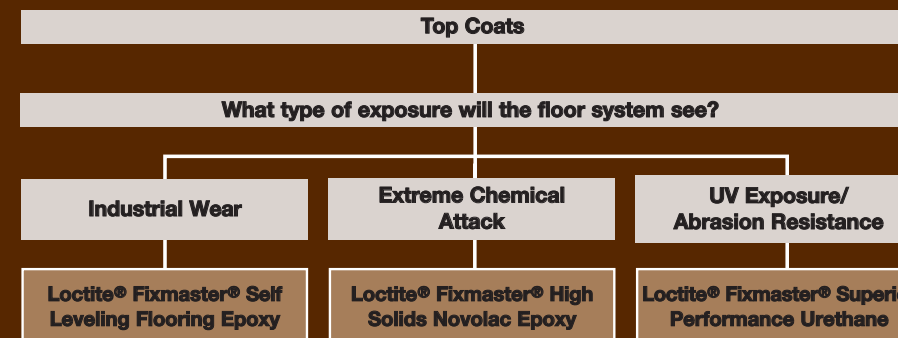
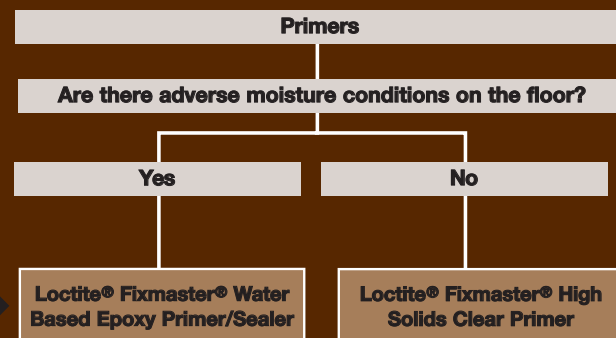


FLOOR COATINGS

Helpful Hints:

- Surface preparation before coating is critical. Make sure to follow instructions as to how to properly prepare the substrate to be coated
- Moisture detection prior to coating is very important. Detection techniques include:
 - Checking under mats in walking areas or under equipment to see if moisture exists
 - Tape the edges of a 4 mil, 2' X2' plastic sheet, leave several hours or overnight, and then check for condensation
 - Use a moisture meter or calcium chloride test to check for moisture

Solution



	Loctite® Fixmaster® Water Based Epoxy Primer/Sealer	Loctite® Fixmaster® High Solids Clear Primer	Loctite® Fixmaster® Self Leveling Flooring Epoxy	Loctite® Fixmaster® High Solids Novolac Epoxy	Loctite® Fixmaster® Superior Performance Urethane
Color	Clear	Clear	Deck Grey*	Grey	Deck Grey*
Work Life	90 min.	40 min.	30 min.	30 min.	4 hr.
Recoat Time (hours)	6-48 hr.	8-36 hr.	8-72 hr.	8-72 hr.	6-24 hr.
Cure Time (full service)	N.A.	N.A.	72 hr.	7 days	72 hr.
Coverage (sq. ft./gal)	250 sq. ft. @ 5-7 mils	200 sq. ft. @ 7-9 mils	105 sq. ft. @ 15 mils	100 sq. ft. @ 14-16 mils	250 sq. ft. @ 5-7mils
Common Sizes / Part Number	2 gallon kit – 40348††	1 gallon kit – 40319	1 gallon kit – 40332†	3.5 gallon resin – 40344 1.5 gallon hardener - 40345	1 gallon kit – 40311†

* Also available in clear, haze grey, sandstone, and red
† 5 gallon kits also available
†† 10 gallon kits also available

Additional Products

Name	Features	Part #	Pkg. Size
Loctite® Fixmaster® Self Leveling Flooring Epoxy	High Build Additive for floors requiring films of 30 mil or greater	40343	25 lb. (add to a 5 gallon kit)
Loctite® Fixmaster® Self Leveling Epoxy	Fast Set Hardener for increased cure speed	40341	5 gallon pail
Loctite® Fixmaster® Superior Performance Urethane	Anti-slip Additive	40314 40315	10 oz. can 2 oz. bottle
Loctite® Fixmaster® Epoxy Floor Resurfacer	Trowel applied surfacing and leveling system	Requires both Resin and Aggregate	
		40326	Resin for 20 sq. ft.
		40325	40 lb bag of cement color aggregate**

** Also available in deck grey, haze grey, and tile red



Loctite® Fixmaster® Water Based Epoxy Primer/Sealer

Loctite® Fixmaster® Water Based Epoxy Primer/Sealer is a thin film, two-component, clear, water-based primer designed for use with most high performance floor coatings. It has a low viscosity for maximum penetration and can be brushed, rolled, or sprayed on. Use over new or old concrete, masonry, wood, and previously coated surfaces.



Loctite® Fixmaster® High Solids Clear Primer

Loctite® Fixmaster® High Solids Primer is a clear, high solids, high build primer designed for use with clear finish coats or any of the Loctite® Fixmaster® Self Leveling Flooring Epoxy systems. It is fast curing, low odor, and low viscosity. Reduces bubbling and pinholes that occur when coating porous substrates. High build for use over mechanically prepared substrates.



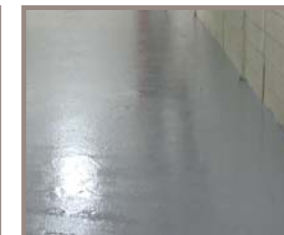
Loctite® Fixmaster® Self Leveling Flooring Epoxy

Loctite® Fixmaster® Self Leveling Flooring Epoxy is a two-component, 100% solids, high performance self-leveling floor coating. Provides a high gloss, seamless, hygienic surface that is extremely hard wearing and durable. This epoxy has zero VOCs, is extremely low odor, and offers high chemical resistance.



Loctite® Fixmaster® High Solids Novolac Epoxy

Loctite® Fixmaster® High Solids Novolac Epoxy is a two-component, high-build, high solids, novolac epoxy coating for surface protection against severe chemical attack. Provides a high gloss, seamless, hygienic surface that is extremely hard wearing and durable. Low odor and low VOC. Can be brushed, rolled or sprayed on to a thickness of 11 to 14 mils.



Loctite® Fixmaster® Superior Performance Urethane

Loctite® Fixmaster® Superior Performance Urethane is an interior or exterior high solids, polyester aliphatic floor coating. This coating offers high chemical resistance and can be brushed, rolled or sprayed on to a thickness of 3 to 4 mils. Also available for use as line striping to mark particular areas of your plant in safety yellow or white.



Anti-Slip Floor Coatings

- Chemical resistance
- Designed to increase the Coefficient of Friction (COF)
- Exceeds OSHA COF recommendations
- Reduce slips and falls in the workplace

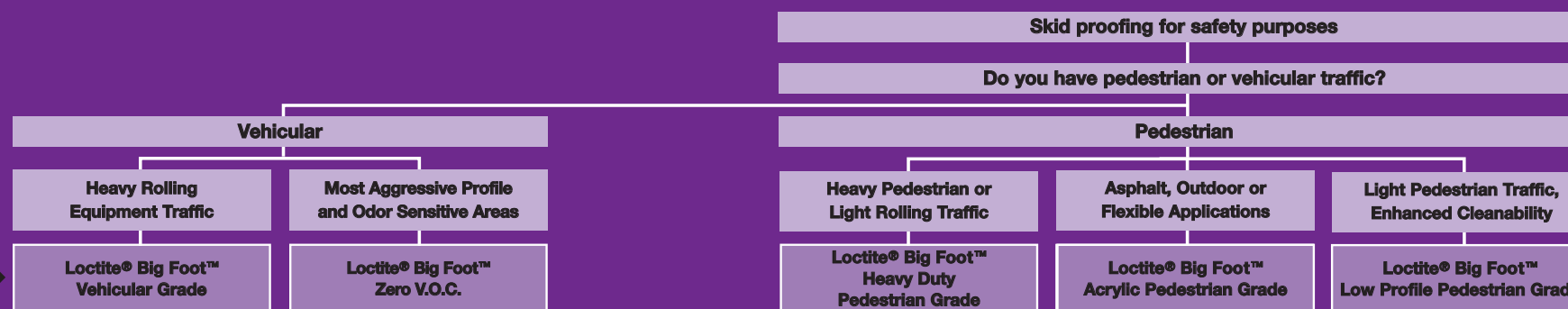


ANTI-SLIP COATINGS

Helpful Hints:

- Most formulas can be rolled, sprayed, or troweled
- Finished flooring is easily cleaned with a biodegradable cleaner/degreaser
- Remove any oil, grease, dirt or water prior to application
- Test for the presence of water to determine if floor can be coated
- It is always recommended that a primer be used. Primers increase adhesion to the substrate and also seal porosity when applying on concrete

Solution



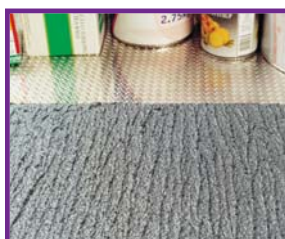
	Black or Grey	Grey or Black	Black, Grey or Safety Yellow	Grey	Safety Yellow
Color	Black or Grey	Grey or Black	Black, Grey or Safety Yellow	Grey	Safety Yellow
Coefficient of Friction (Dry/Wet)	1.05/1.05	1.10/1.00	1.17/1.00	1.30/0.90	0.78/0.86
Coverage per Gallon (ft.²/meter²)	40 ft. ² (3.7 m ²)	35 ft. ² (3.3 m ²)	50 ft. ² (4.7 m ²)	70 ft. ² (6.5 m ²)	90 ft. ² (8.3 m ²)
Working Time	4 hr.	1 hr.	N.A.	N.A.	1 hr.
Drying Time (Light Pedestrian Traffic/Heavy Pedestrian Traffic)	12/72 hr.	24/72 hr.	12/72 hr.	4/24 hr.	24/72 hr.
Common Sizes / Part Number	1 gallon kit black – 96221 1 gallon kit grey – 96251 5 gallon kit grey – 96255	1 gallon kit grey – 39915 1 gallon kit black – 96231	1 gallon kit black – 96211 1 gallon kit grey – 96261 5 gallon kit grey – 96265 1 gallon kit safety yellow – 40302 5 gallon kit safety yellow – 40303	1 gallon kit – 95591	1 gallon kit – 40352

Additional Products			
Name	Used on or with	Part #	Pkg. Size
Loctite® Big Foot™ Metal Primer	Metal	96132	1 gallon kit
Loctite® Big Foot™ Acrylic Primer	Loctite® Big Foot™ Acrylic Pedestrian Grade	95581	1 gallon kit
Loctite® Big Foot™ Water-Based Primer/Sealer	Porous Surfaces (ex. Concrete, wood, tile)	94142	1 gallon kit
Loctite® Mixer Blades	To mix all 1 gallon kits of Loctite® Big Foot™ flooring compounds	96131	1 blade
Loctite® Phenolic Rollers	Loctite® Big Foot™ Low Profile, Heavy Duty, Vehicular and Zero V.O.C grade products	96121	1 roller
Loctite® Bristle Rollers	Loctite® Big Foot™ Acrylic Pedestrian, Acrylic Primer, Metal Primer and Water Based Primer Sealer	96153	1 roller



Loctite® Big Foot™ Vehicular Grade

Withstands even the heaviest rolling equipment traffic. Resists liquids as harsh as jet fuels and hydraulic fluids. Superior adhesion forms a solid bond to metal, concrete, and wood.



Loctite® Big Foot™ Zero V.O.C.

This 100% reactive, solvent-free epoxy has the most aggressive profile in the Big Foot™ line. Use in odor-sensitive areas such as wineries, food processing plants, hospitals, or confined spaces.



Loctite® Big Foot™ Heavy Duty Pedestrian Grade

For areas with heavy pedestrian or light rolling traffic. Ideal for ramps, walkways, locker rooms, stairs, and assembly areas.



Loctite® Big Foot™ Acrylic Pedestrian Grade

A single-component, elastomeric, anti-slip floor and deck coating for optimum adhesion to asphalt and flexible applications. Best for outdoor applications.



Loctite® Big Foot™ Low Profile Pedestrian Grade

A single-component, epoxy non-slip floor and deck coating. Resists gasoline, oil, acids, alkalis, and aliphatic solvents. Fire retardant when cured.



Belt Repair

- Repair gouges, cuts and worn edges on rubber belting
- Non-shrinking and unaffected by oil, grease, and water
- Excellent flexibility and elongation

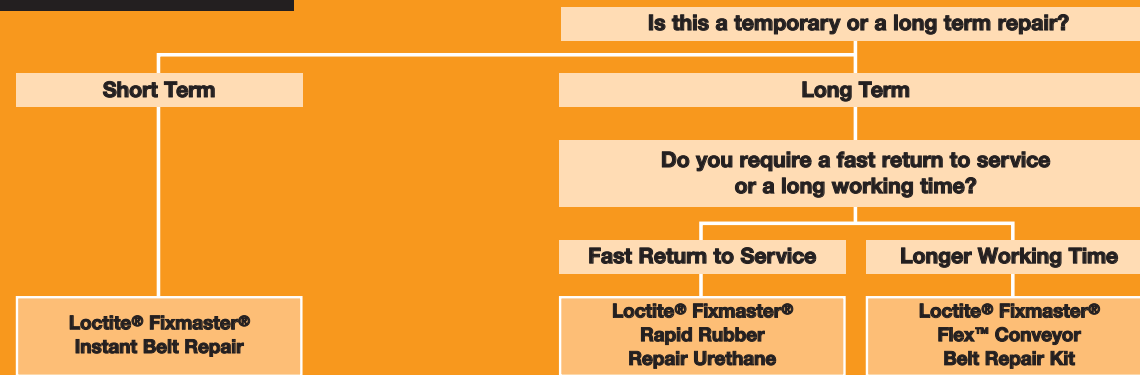


CONVEYOR BELT REPAIR

Helpful Hints:

- Loctite® Fixmaster® Rapid Rubber Repair 400 ml cartridges and kit require Loctite® Rapid Rubber Repair Dispenser, Part Number 39635
- Loctite® Fixmaster® Instant Belt Repair requires heat
- Loctite® Fixmaster® Instant Belt Repair can be applied at any temperature
- Use the recommended accessory products to ensure maximum adhesion and product reliability

Solution



	Loctite® Fixmaster® Instant Belt Repair	Loctite® Fixmaster® Rapid Rubber Repair Urethane	Loctite® Fixmaster® Flex™ Conveyor Belt Repair Kit
Color	Amber	Black	Black
Working Time	N.A.	1 min.	10 min.
Tensile Strength	400 psi	1,300 psi	1,500 psi
Functional Cure	30 min.	2 hrs.	8 hrs.
Common Sizes / Part Number	1 lb. kit – 37719	400 ml kit – 96677 400 ml cartridge – 96675 150 ml coaxial cart. – 96676	1 lb. kit – 96693

Additional Products			
Name	Features	Part #	Pkg. Size
Loctite® Fixmaster® Etching Agent	Enhances bonds to natural, SBR, and butadiene rubber	99626	3 fl. oz. bottle
Loctite® Fixmaster® Flex™ Cleaner	Cleans rubber, urethane or metal	39636	4 fl. oz. can
Loctite® Fixmaster® Rapid Rubber Repair Static Mixers	Mixing nozzles for 400 ml cartridge of Loctite® Fixmaster® Rapid Rubber Repair Urethane	39633	Bag of 6 nozzles
Loctite® Fixmaster® Flex™ Metal Primer	Promotes adhesion to metal parts	98471	3.3 fl. oz. can



Loctite® Fixmaster® Instant Belt Repair

A single-component, heat-curing material for fast, temporary belt repairs. Requires no priming. Equipment can be operated in 30 minutes.



Loctite® Fixmaster® Rapid Rubber Repair Urethane

Our premium quality, belt repair product is designed to repair conveyor belts and other damaged rubber equipment quickly and easily. Repairs will have the same durability and flexibility as the belt. The 400 ml cartridge requires the use of a Loctite® Fixmaster® Rapid Rubber Repair Dispenser. Also available in a kit with etching agent and cleaner.



Loctite® Fixmaster® Flex™ Conveyor Belt Repair Kit

Makes long-lasting belt repairs. Recommended for applications where speed of application is not critical. Cures in 8-12 hours.

Loctite® Fixmaster® Rapid Rubber Repair Dispenser

Easy-to-use applicator for the Loctite® Fixmaster® Rapid Rubber Repair Kit.

Part Number: 39635





Lubricants

- Temperature resistance
- Thermal stability
- Penetrate and free corroded assemblies



HIGH PERFORMANCE LUBRICATION

Solution	Dry Film Lubricant			Aerosol		Grease				Do you need fast acting corrosion release?
						Do you need an aerosol, an oil, or a grease?				
						Is there direct contact with severe chemicals? (I.e. chlorine, oxygen)				
						Yes		No		
	Loctite® Moly Dry Film Lubricant	Loctite® Krytox® RFE Advanced PTFE Dry Lubricant	Loctite® ViperLube® High Performance Synthetic Grease	Loctite® Krytox® RFE PFPE High Performance Lubricant	Loctite® Krytox® RFE PFPE Lubricant	Loctite® ViperLube® High Performance Synthetic Grease	Loctite® ViperLube® Clear High Performance Synthetic Grease	Loctite® ViperLube® High Performance Synthetic Grease	Loctite® ViperLube® Clear High Performance Synthetic Grease	Loctite® Freeze & Release
Base Oil	Molybdenum disulfide	PTFE†	PAO†	PFPE†	PFPE†	PAO†	PAO†	PAO†	PAO†	Mineral Oils, Silicone Free
Viscosity	•	•	•	240 CST ¹	240 CST ¹	240 CST ¹	103 CST ¹	240 CST ¹	103 CST ¹	1 cP
Temperature Range	-20°F to 750°F (-29°C to 398°C)	-15°F to 500°F (-26°C to 260°C)	-40°F to 500°F* (-40°C to 260°C)	-15°F to 500°F (-26°C to 260°C)	-15°F to 500°F (-26°C to 260°C)	-40°F to 500°F* (-40°C to 260°C)	-45°F to 520°F‡ (-20°C to 271°C)	-40°F to 500°F* (-40°C to 260°C)	-45°F to 520°F‡ (-20°C to 271°C)	-4°F to 113°F (-20°C to 45°C)
Four Ball Wear Test (mm)	•	•	•	0.30 mm ²	0.30 mm ²	0.42 mm ²	0.60 mm ²	0.42 mm ²	0.60 mm ²	NA
Food Grade	•	•	NSF H1	NSF H2	NSF H2	NSF H1	NSF H1	NSF H1	NSF H1	•
Common Sizes / Part Number	12 oz. aerosol – 39895 1.3 lb. can – 39896 10 lb. can – 39897	8 oz. aerosol – 30138	10.1 oz. aerosol – 36786	2 oz. tube – 29711 16 oz. cartridge – 29709	2 oz. tube – 29710 16 oz. aerosol – 31361 16 lb. pail – 31360	3 oz. tube – 36781 14 oz. cart. – 36782 400 g can – 36783 30 lb. pail – 37061 120 lb. drum – 37710	3 oz. tube – 39341 400 g cart. – 39342 30 lb. pail – 39364	3 oz. tube – 36781 14 oz. cart. – 36782 400 g can – 36783 30 lb. pail – 37061 120 lb. drum – 37710	3 oz. tube – 39341 400 g cart. – 39342 30 lb. pail – 39364	13.52 fl. oz. (400 ml) aerosol – 996456

† PTFE = PolyTetraFluoroEthylene PFPE = PerFluoroPolyEther
PAO = PolyAlphaOlefin
* 400°F (204°C) – Continuous, 500°F (260°C) – Intermittent
‡ 420°F (216°C) – Continuous, 520°F (271°C) – Intermittent
¹ CST @ 40°C
² Four Ball Wear, ASTM D-2266 ³ Four Ball Wear, ASTM D-4172

Additional Products

Name	Feature	Part #	Pkg. Size
Loctite® Extreme Pressure Grease	NLGI 1	51242	14.5 oz. aerosol
Loctite® Gear, Chain and Cable Lubricant	Repels dirt, sand, and dust	81251	12 oz. aerosol
Loctite® Silicone Lubricant	Food processing	51360	150 g tube
Loctite® Dielectric Grease	Electrical Equipment	37535	3 oz. tube
Loctite® White Lithium Grease	Metal to metal, metal to plastic	30530	1.5 oz. tube
Loctite® Food Grade Grease	Food processing	51252	14.5 oz. aerosol
Loctite® Maintain® Lubricant Penetrant	Close-fitting parts	81204	16 oz. aerosol
Loctite® Hydraulic Jack Oil	Hydraulic units	30522	1 qt. can
Loctite® Penetrating Oil	Displaces moisture	51221	12 oz. aerosol
Loctite® Solvo-Rust® Super Penetrating Oil	Close-fitting parts	81252	12.25 oz. aerosol



Loctite® Moly Dry Film Lubricant
Solid film lubricant for sliding surfaces and slow-moving parts. Temperature resistant up to 750°F (399°C) as a dry film lubricant, 2400°F (1315°C) as an anti-seize. Won't squeeze out, burn off, or pick up dirt.



Loctite® Krytox® RFE Advanced PTFE Dry Lubricant
High performance, synthetic lubricant designed to provide long-lasting lubrication for parts that require a dry, thin lubricating film. Krytox® RFE Advanced PTFE Dry Lubricant provides excellent lubrication properties over a broad temperature range.



Loctite® ViperLube® High Performance Synthetic Grease
NLGI Grade 2/Severe Duty GC-LB Grease provides protection against equipment exposed to a wide range of temperatures. Use as a lubricant and protective anti-rust film on bearings and machine parts, or as a release agent on gaskets and seals. NSF H1 rated for incidental food contact.



Loctite® Krytox® RFE PFPE High Performance Lubricant
Synthetic grease provides long-lasting lubrication for all types of moving and/or sliding parts. Compatible with all plastics, elastomers, and metals. Non-flammable, chemically resistant, and oxygen compatible.



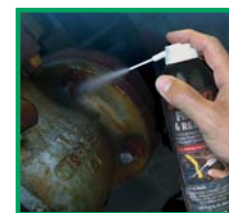
Loctite® Krytox® RFE PFPE Lubricant
High performance synthetic grease formulated specifically for severe environments. Great for lubricating o-rings. Excellent lubrication properties over a broad temperature range and in chlorine processing. NLGI Grade 2.



Loctite® ViperLube® High Performance Synthetic Grease
NLGI Grade 2/Severe Duty GC-LB Grease provides protection against equipment exposed to a wide range of temperatures. Use as a lubricant and protective anti-rust film on bearings and machine parts, or as a release agent on gaskets and seals. NSF H1 rated for incidental food contact.



Loctite® ViperLube® Clear High Performance Synthetic Grease
Lasts four times longer than petroleum-based lubricants. Withstands temperatures up to 420°F (520°F intermittent). Contains PTFE for added protection against friction and wear. Non-flammable. Contains no ODCs. Clear in color. NLGI 2 grade grease. NSF H1 rated for incidental food contact.



Loctite® Freeze & Release, Fast Acting Corrosion Release
The solution for releasing seized or corroded parts. Instantly freezes seized and rusted parts (bolts, nuts, studs) down to -45°F (-43°C). The shock-freeze causes microscopic cracks in the layer of rust, allowing the lubricating ingredient to wick directly into the rust. Dismantle parts in 1-2 minutes.



Anti-Seize Lubricants

- Protect against rust, corrosion, seizing, and galling
- Provide lubrication in extreme environments



WHAT TYPE OF ANTI-SEIZE DO YOU REQUIRE?

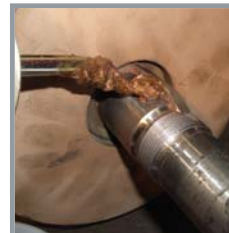
Solution	General Purpose			Stainless Steel and Titanium Applications	Soft Metal Applications	Incidental Food Contact	Water Resistant
	Up to 1600°F (871°C)	Up to 1800°F (982°C)	Up to 2400°F (1315°C)				
	Available in a Paste or Semi-Solid Stick	Available in a Paste or Semi-Solid Stick		Available in a Paste or Semi-Solid Stick			
	Loctite® Silver Grade Anti-Seize	Loctite® C5-A® Copper Based Anti-Seize Lubricant	Loctite® Nickel Anti-Seize	Loctite® Heavy Duty Anti-Seize	Loctite® Zinc Anti-Seize	Loctite® Food Grade Anti-Seize	Loctite® Marine Grade Anti-Seize
Color	Silver	Copper	Silver	Black	Grey	White	Black
Solid Lubricating Agent	Graphite/Aluminum	Copper/Graphite	Nickel/Graphite	Graphite/Calcium Fluoride	Zinc	White Lubricating Solids	Calcium Sulfonate
Torque Coefficient*	0.18	0.16	0.13	0.16	0.15	0.13	0.18
Temperature Range	-20°F to 1600°F (-29°C to 870°C)	-20°F to 1800°F (-29°C to 982°C)	-20°F to 2400°F (-29°C to 1315°C)	-20°F to 2400°F (-29°C to 1315°C)	-20°F to 750°F (-29°C to 399°C)	-20°F to 750°F (-29°C to 399°C)	-20°F to 2400°F (-29°C to 1315°C)
Metal-Free	No	No	No	Yes	No	Yes	Yes
Common Sizes / Part Number	8 oz. brush top – 76732 1 lb. brush top – 76764 20 g stick – 37230 12 oz. aerosol – 76759	8 oz. brush top – 51147 1 lb. brush top – 51007 20 g stick – 37229 12 oz. aerosol – 51003	8 oz. brush top – 77124 1 lb. brush top – 77164 12 oz. aerosol – 51286	9 oz. brush top – 51605 1.2 lb. brush top – 51606 20 g stick – 41205	1 lb. can – 39901	8 oz. brush top – 51168 2 lb. can – 51170	8 oz. brush top – 34395 1 lb. brush top – 34026

Additional Loctite® brand Anti-Seizes

Name	Feature	Max Temp	Part #	Pkg. Size
Loctite® White Hi-Temp Anti-Seize	Non-metallic, high temp	2000°F (1093°C)	34517	8 oz. brush top can
Loctite® N-1000™ High Purity Anti-Seize	Power plant, copper based	1800°F (892°C)	51115	8 oz. brush top can
Loctite® N-5000™ High Purity Anti-Seize	Power plant, nickel based	2400°F (1315°C)	51243	8 oz. brush top can
Loctite® High Performance N-5000™ High Purity Anti-Seize	Power plant, nickel based, high lubricity	2400°F (1315°C)	51572	1 lb. brush top can
Loctite® N-7000™ High Purity Anti-Seize	Power plant, metal-free	2400°F (1315°C)	51272	8 oz. brush top can
Loctite® Moly-50™ Anti-Seize	Thread lubricant	750°F (399°C)	51094	1 lb. can
Loctite® Graphite-50™ Anti-Seize	Electrically conductive nonmetallic	900°F (482°C)	51084	1 lb. can
Loctite® Moly Paste	Withstands extreme pressure, heavy loads	750°F (399°C)	51048	8 oz. brush top can



Loctite® Silver Grade Anti-Seize
Heavy duty, temperature resistant, petroleum-based lubricant compound fortified with graphite and metallic flake. Inert and will not evaporate or harden in extreme cold or heat. For use in assemblies up to 1600°F (871°C). ABS Approved. Tested to MIL-PRF-907E. CFIA Approved.



Loctite® C5-A® Copper Based Anti-Seize Lubricant
Exclusive formula suspends copper and graphite in a high quality grease. Protects metal parts from rust, corrosion, galling, and seizing at temperatures to 1800°F (982°C). Tested to MIL-PRF-907E. CFIA Approved.



Loctite® Nickel Anti-Seize
Copper-free. Recommended for stainless steel and other metal fittings. For preventing corrosion, seizing, and galling in harsh, chemical environments, and temperatures to 2400°F (1315°C). ABS Approved.



Loctite® Heavy Duty Anti-Seize
Metal-free. Excellent lubricity. Provides outstanding lubrication to all metals including stainless steel, aluminum, and soft metals up to 2400°F (1315°C).



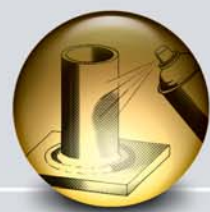
Loctite® Zinc Anti-Seize
Protects aluminum and ferrous surfaces from seizure and corrosion up to 750°F (399°C).



Loctite® Food Grade Anti-Seize
Prevents seizure, galling, and friction in stainless steel and other metal parts up to 750°F (399°C). NSF H1 rated for incidental food contact.



Loctite® Marine Grade Anti-Seize
Formulated to protect assemblies exposed directly or indirectly to fresh and salt water, this anti-seize works especially well in high humidity conditions. It has excellent lubricity, superior water wash-out spray resistance, and prevents galvanic corrosion. ABS Approved.



Surface Protection and Rust Prevention

- Stabilize existing rust
- Guard against corrosion
- Prevent electro-chemical corrosion
- Increase belt friction



SURFACE PROTECTION AND RUST PREVENTION

Solution	Belt Dressing	Rust Treatment	Corrosion Protection			
			General Purpose			
			Cathodic Protection	Undercoating	Non-Drying	Color Coding
	Loctite® Belt Dressing & Conditioner	Loctite® Extend® Rust Treatment	Loctite® Cold Galvanizing Compound	Loctite® Heavy-Duty Rubberized Undercoating	Loctite® Maxi-Coat™	Loctite® Color Guard®
Description	Liquid Spray	Rust Converter	Zinc Spray	Rubberized Spray	Waxy Film	Rubber Coating
Color	Colorless	Matte black	Grey	Black	Brown	Red, Yellow, Blue, Black
Temperature Range	Up to 200°F (93°C)	Up to 250°F (121°C)	Up to 400°F (204°C)	Up to 200°F (93°C)	Up to 200°F (93°C)	Up to 200°F (93°C)
Dry Time	N.A.	30 min.	15 min.	20 min.	N.A.	4 hrs.
Common Sizes / Part Number	12 oz. aerosol – 30527	10.25 oz. aerosol – 30539 1 qt. bottle – 75430 1 gallon bottle – 75448 5 gallon pail – 75465	15 oz. aerosol – 82039	16 oz. aerosol – 30538	12 oz. aerosol – 51211 1 gallon can – 51213	11 oz. aerosol* 14.5 fl. oz. can* 1 gallon can*

* Available in Black, Blue, Red and Yellow. See index for Part Numbers.

Additional Products

Name	Part #	Pkg. Size
Loctite® Primer for Color Guard®	34994	1 gallon pail
Loctite® Thinner for Color Guard®	34995	1 gallon pail
Loctite® Nordbak® Chemical Resistant Coating	96092	12 lb. kit



Loctite® Belt Dressing & Conditioner

Recommended to prevent slipping and increase friction for all types of belts. Extends belt life. Penetrates the cord fibers of "V" belts to restore pliability and flexibility. Eliminates squeaking and glazing.



Loctite® Extend® Rust Treatment

Converts existing rust into a stable base. Cured product acts as a primer ready for painting. Protects surfaces from corrosion. Use on metal pipes, valves, fittings, storage tanks, fences, guard rails, conveyors, construction and agricultural equipment. ABS Approved.



Loctite® Cold Galvanizing Compound

Sprays on metal surfaces to prevent corrosion even when the surface is scratched. Ideal touch-up for welded seams. Highly resistant to salt corrosion and water. Not resistant to acid or alkaline solutions. Contains no ozone-depleting compounds.



Loctite® Heavy-Duty Rubberized Undercoating

This heavy-duty undercoating seals, protects, and insulates. Rubberized for maximum durability.



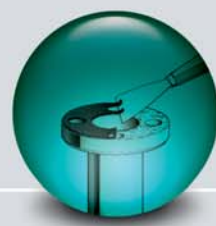
Loctite® Maxi-Coat™, Heavy Duty Rustproofing

Heavy-duty coating provides long-term protection for metal parts, equipment, and machinery. Forms a protective, waxy film which seals out moisture, air, acid, and other corrosive elements. Great for protecting parts in storage. Removable.



Loctite® Color Guard®, Tough Rubber Coating

Inhibits rust and corrosion. Seals, insulates, and identifies almost any material in minutes. Creates a non-slip gripping surface. Rubber coating won't crack or chip. Acid and alkali resistant. Dip, spray, or brush to apply. Suggested applications: tools, metal, electrical connections, masonry, wood, conveyors, glass, rope, fabric. Now in a toluene-free formulation.

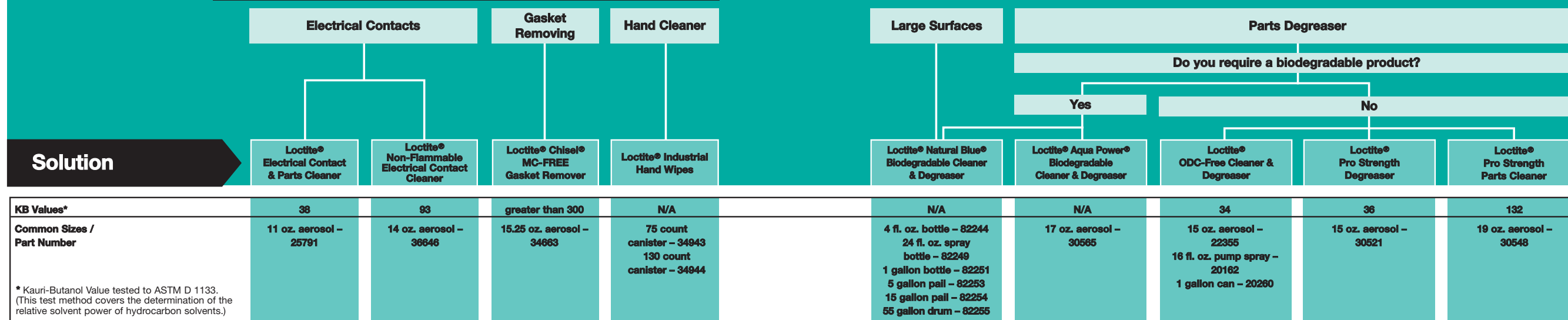


Cleaning

- Clean and degrease work surfaces, parts, and hands



CLEANERS



* Kauri-Butanol Value tested to ASTM D 1133. (This test method covers the determination of the relative solvent power of hydrocarbon solvents.)

Additional Products

Name	Part #	Pkg. Size
Loctite® Pro Strength Varnish Remover	30529	12 oz. aerosol
Loctite® Multi-Purpose Glass Cleaner	30546	18.75 oz. aerosol
Loctite® Non-Chlorinated Parts Cleaner	30545	14.75 oz. aerosol
Loctite® Chisel® Gasket Remover (Methylene Chloride)	79040	18 oz. aerosol
Loctite® Electrical Contact Cleaner	24379	15 oz. aerosol



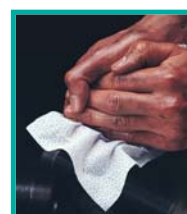
Loctite® Electrical Contact & Parts Cleaner
Fast-evaporating cleaner removes grease, oil, and other contaminants from electrical parts and mechanical equipment. Contains no CFCs or HCFCs and is safe on most plastics. Non-conductive and non-corrosive.



Loctite® Non-Flammable Electrical Contact Cleaner
Removes grease, oil, and other contaminants from electrical parts to prevent contact failure. Dries residue-free in seconds. Contains no HCFCs or CFCs.



Loctite® Chisel® MC-FREE Gasket Remover
Free of methylene chloride, Loctite® Chisel® MC-FREE has a foaming action that lifts off gaskets from any type of assembly in minutes. Performs better than methylene chloride formulations on silicone gaskets and removes most spray paints from steel panels in less than 30 seconds. Suitable for wood and plaster. Not for use on plastics, linoleum, or synthetic fibers.



Loctite® Industrial Hand Wipes
Pre-moistened with a powerful citrus scented formula, each 9.5" x 12" wipe is abrasive enough to scrub off the toughest grease and grime without scratching hands. Quick and easy to use, no rinsing, no drying and no residue left behind. Perfect for industrial and commercial working hands in the painting, transportation, and construction industries.



Loctite® Natural Blue® Biodegradable Cleaner & Degreaser
Biodegradable, all-purpose, industrial strength, concentrated cleaner and degreaser. Can be economically diluted with water. Formulated for wipe down, pressure spraying, and immersion cleaning processes at room temperature or heated. Non-flammable and non-toxic. Contains no ODCs. Available in pine scent or unscented formulas.



Loctite® Aqua Power® Biodegradable Cleaner & Degreaser
Penetrates, dissolves and removes dirt and oil. Fast drying and residue-free. Environmentally friendly product is biodegradable, has low toxicity, no ODCs, and is non-corrosive/non-caustic.



Loctite® ODC-Free Cleaner & Degreaser
A non-aqueous, hydrocarbon-based solvent designed for cleaning and degreasing surfaces to be bonded with adhesives, as well as for general purpose industrial cleaning. Safe on aluminum, rubber and most plastics, and will not cause flash rusting on water-sensitive parts. Dries residue-free. Contains no ozone-depleting compounds. (Formerly referenced as Loctite® 7070™.) NSF/ANSI K1.



Loctite® Pro Strength Degreaser
Quickly dissolves and removes grease, oil and dirt from iron, steel, aluminum, magnesium, copper, rubber, plastic, and concrete. Rinses off with water.



Loctite® Pro Strength Parts Cleaner
Aggressively penetrates, dissolves and removes oil and grease from parts. Dries quickly with no residue. Contains no ODCs.



Machining and Lapping

- Loctite® Clover® compounds allow final finishing of metal surfaces not practical with mechanical methods alone
- Available in petroleum-based grease mix or Pat Gel® water-based carrier

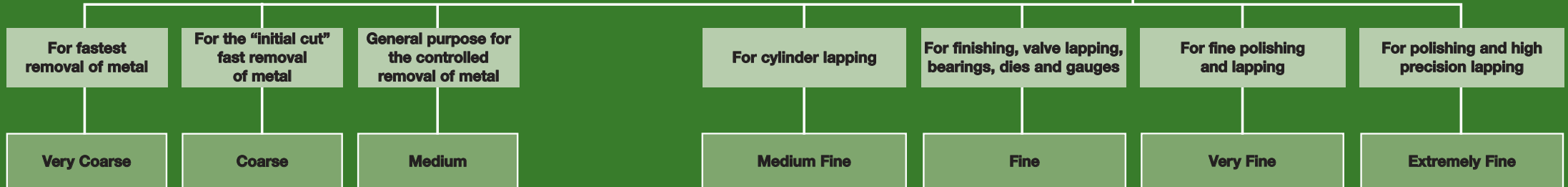


MACHINING AND LAPPING METALS

Helpful Hints:

- The more coarse the compound, the faster the metal removal
- The finer the compound, the smoother the finish will be

What type of metal removal is needed?



Solution

Grade	J	G	F	E	NC	D	C	B	A	1A	2A	3A	4A	5A	6A	7A	
Grit	54	80	100	120	150	180	220	240	280	320	400	500	600	800	1,000	1,200	
Average Particle Size of Abrasive Grains	1/1000 inches	18.00	15.00	6.80	5.60	4.80	3.40	2.60	2.48	1.75	1.28	0.90	0.68	0.56	0.38	0.20	0.12
	Microns (0.001 mm)	463	267	173	142	122	86	66	63	44	33	23	17	14	9	5	3
Loctite® Clover® Silicon Carbide Grease Mix 1 lb. can Part Number*	39483	39473	39463	39452	39499	39439	39426	39413	39401	39510	39523	39536	39549	39561	39574	39587	
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix 1 lb. jar Part Number	39488	39478†	39468	39457†	39504	39444	39431	39418	39406	39515	39528	39541†	39554	39566	39579	39592	

* Also available in 25 lb. pails and 100 lb. drums.
† Also available in 25 lb. pails.

Loctite® Clover® Silicon Carbide Grease Mix

The standard abrasive paste for fast metal removal. Produces a smooth, flat surface but not a polished one. Leaves a rust-preventing film on lapped surfaces.



Loctite® Clover® Silicon Carbide Pat Gel® Water Mix

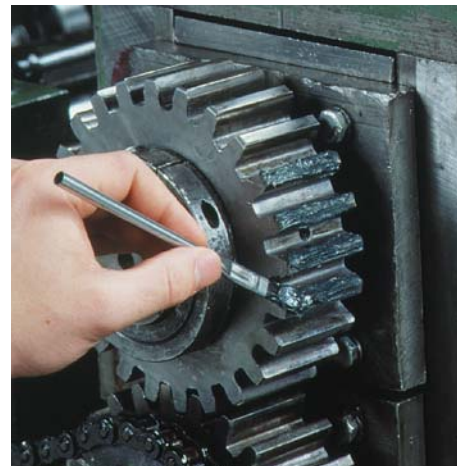
Paste formulation for fast metal removal. Biodegradable, recommended for applications where cleanup with water is required.



Loctite® Clover® Duplex Package

Silicon carbide grease mix in two convenient grit sizes 120 and 280. Contains 2 ounces of each.

Part Number
39598



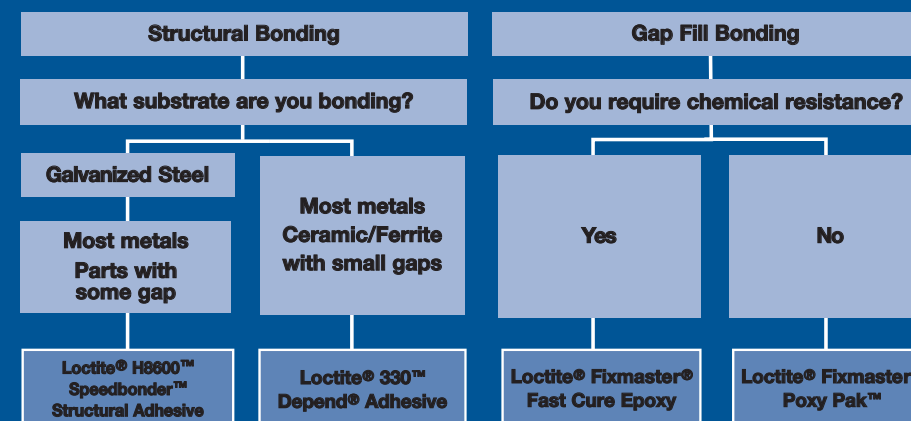
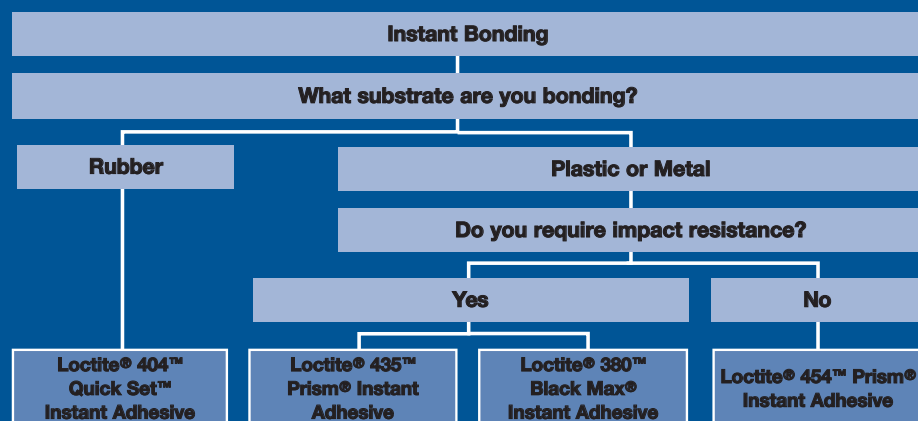


Bonding

- Assemble parts quickly and easily
- Repair broken parts
- Bond dissimilar parts



WHAT IS YOUR BONDING NEED?



Solution

Color	Clear	Clear	Black	Clear	Blue	Amber	Grey	Clear
Fixture Time	20-40 seconds	30 seconds	20-120 seconds	20 seconds	45 min.	1-2 min.	10 min.	4-6 min.
Temperature Resistance	Up to 180°F (82°C)	Up to 240°F (115°C)	Up to 225°F (107°C)	Up to 180°F (82°C)	Up to 300°F (150°C)	Up to 250°F (121°C)	Up to 180°F (82°C)	Up to 300°F (149°C)
Common Sizes / Part Number	½ oz. bottle – 46551 4 oz. bottle – 46548	3 g tube – 41005 20 g bottle – 40994	3 g tube – 38004 1 oz. bottle – 38050	3 g tube – 45404 20 g tube – 45440	50 ml cartridge – 40875	25 ml syringe kit – 20251 250 ml tube kit – 20252 250 ml tube – 33058 300 ml cartridge – 33064	10 – 0.12 fl. oz. cups – 21425 10 – 1 oz. cups – 21426 4 pk – 0.12 fl. oz. cups – 38088	1 oz. syringe – 81120

Additional Products

Name	Part #	Pkg. Size
Loctite® Black Contact Adhesive – Flexible, resists gasoline, waterproof	30540	5 fl. oz. tube
Loctite® Contact Adhesive – Flexible, withstands freezing temperatures	30537	5 fl. oz. tube
Loctite® All Purpose Spray Adhesive – Water resistant spray	30544	10.5 oz. aerosol
Loctite® Maximum Strength Headliner Adhesive – Resists extreme weather conditions	37312	16.75 oz. aerosol
Loctite® Fixmaster® 4 Minute Epoxy – Translucent, fast curing	97434	50 ml cartridge
Loctite® Fixmaster® General Purpose Epoxy, Mixing Cups – Single use, bonds porous and non-porous surfaces	21427	10-0.12 fl. oz. cups
Loctite® QuickTite® Instant Adhesive Gel	39202	0.14 oz. bottle
Loctite® Fixmaster® High Performance Epoxy – Fiberglass reinforced, shock resistant	99393 99394	1 oz. syr. 50 ml cart.



Loctite® 404™ Quick Set™ Instant Adhesive
This general-purpose instant adhesive liquid is the one adhesive everyone needs in their toolbox for general maintenance and repair. It sets instantly. No clamping, no mixing, no waiting. Keep it handy to bond just about anything in an instant. Bonds rubber to rubber, i.e. making o-rings. ABS Approved.



Loctite® 435™ Prism® Instant Adhesive
Loctite® 435™ Prism® Instant Adhesive has good impact resistance and a fast cure time on a wide variety of materials. This product has good chemical and humidity resistance. Excellent for rubber to rubber, rubber to metal, metal to metal and plastic to plastic bonds.



Loctite® 380™ Black Max® Instant Adhesive
For parts that encounter shock, vibration or thermal cycling, Loctite® 380™ Black Max® Instant Adhesive is the instant adhesive choice. This black, toughened cyanoacrylate adhesive uses elastomers to withstand impact and challenging environmental conditions. Seals as well as bonds. Works especially well bonding rubber to metal.



Loctite® 454™ Prism® Instant Adhesive
The ideal adhesive for porous substrates, Loctite® 454™ Prism® Instant Adhesive is a clear gel. As a surface insensitive cyanoacrylate, it is ideal for difficult-to-bond substrates, including rough, porous and acidic surfaces. Need to bond something on a vertical surface? This gel formulation won't run off before you put substrates together. ABS Approved.



Loctite® H8600™ Speedbonder™ Structural Adhesive
Excellent for bonding galvanized steel as well as a combination of other metals and most plastics. Loctite® H8600™ Weld Eliminator™ seals against most fluids and gases and reduces the need for rivets and welding. Use to patch metal conduit and ducts, and for metal fabrication.



Loctite® 330™ Depend® Adhesive
Loctite® 330™ Depend® Adhesive sets in just minutes to a tough acrylic adhesive with high peel and impact strength. Bonds almost all combinations of materials, including glass. No-mix kit includes activator and adhesive.



Loctite® Fixmaster® Fast Cure Epoxy – Mixer Cups
Premeasured epoxy mixer cups. Bonds in 5-15 minutes. Excellent chemical resistance. Fills porosities and can be used to build up worn parts. Ideal for bonding glass, hard plastics, rubber, and metal.



Loctite® Fixmaster® Poxy Pak™ – Fast Cure Epoxy
This fast-cure, high-strength, thick liquid reaches handling strength in 4-6 minutes. Bonds virtually any material to repair, fill and seal holes, cracks, and worn surfaces. ABS Approved.

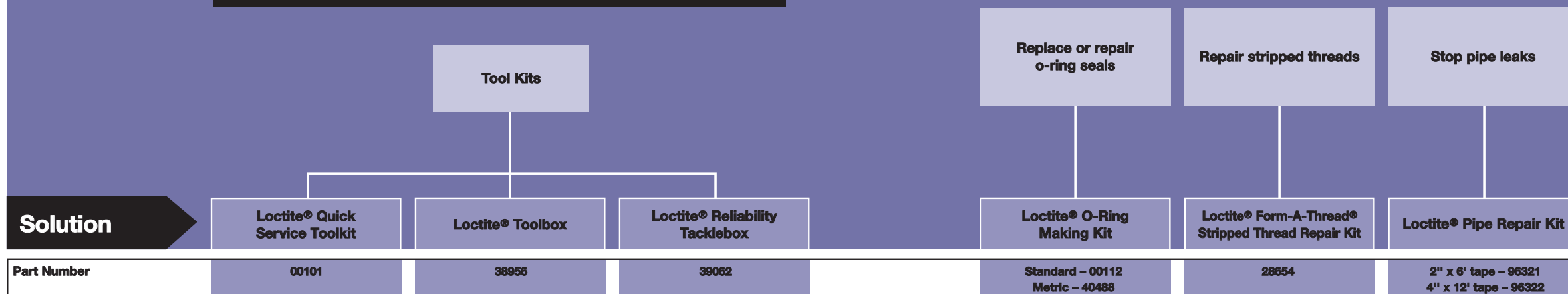


Specialty and Emergency Repair Kits

- Enable rapid repair of damaged or burst pipes
- Will seal leaks in tanks and other containment vessels in addition to repairing metal parts
- Include a kit for repairing or replacing damaged o-ring seals



EMERGENCY REPAIR



Additional Products	
Name	Part #
Loctite® Maintenance Tacklebox	33486
Loctite® Manufacturing Reliability Toolbox	31362



Loctite® Quick Service Toolkit
This compact kit contains everything needed to solve the most common mechanical failures.

Kit contains: Loctite® 242® Threadlocker – Medium Strength, 10 ml; Loctite® 262™ Threadlocker – High Strength, 10 ml; Loctite® 7649™ Primer N™, 4.5 oz.; Loctite® 454™ Prism® Instant Adhesive, 3 g; Loctite® 660™ Quick Metal® Retaining Compound, 6 ml; Loctite® 565™ Thread Sealant, 50 ml; Loctite® 587™ Blue – High Performance RTV Silicone Gasket Maker, 70 ml; Loctite® 518™ Gasket Eliminator® Flange Sealant, 50 ml.



Loctite® Toolbox
A new product assortment containing more of our newer technologies and formulations.

Box contains: Loctite® 220™ Threadlocker – Medium Strength/Wicking, 10 ml; Loctite® 222MS™ Threadlocker – Low Strength/Small Screw, 10 ml; Loctite® QuickStix™ 248™ Threadlocker – Medium Strength, 9 g; Loctite® QuickStix™ 268™ Threadlocker – High Strength, 9 g; Loctite® 2440™ Threadlocker – Primerless/Medium Strength, 10 ml; Loctite® 2760™ Threadlocker – Primerless/High Strength, 10 ml; Loctite® 518™ Gasket Eliminator® Flange Sealant, 50 ml; Loctite® 545™ Thread Sealant – Hydraulic/Pneumatic, 10 ml; Loctite® QuickStix™ 561™ PST® Pipe Sealant with PTFE, 19 g; Loctite® 565™ PST® Thread Sealant, 50 ml; Loctite® 587™ Blue – High Performance RTV Silicone, 70 ml; Loctite® 641™ Retaining Compound – Low Strength, 10 ml; Loctite® 660™ Quick Metal® Retaining Compound, 50 ml; Loctite® QuickStix™ C5-A® Copper Anti-Seize, 20 g; Loctite® 7649™ Primer N™, 1.75 oz. aerosol can.



Loctite® Reliability Tacklebox
Designed for the Manufacturing Reliability program.

Box contains: Loctite® 220™ Threadlocker – Medium Strength/Wicking, 10 ml; Loctite® 222MS™ Threadlocker – Low Strength/Small Screw, 10 ml; Loctite® 243™ Threadlocker – Medium Strength/Oil Resistant, 50 ml; Loctite® QuickStix™ 248™ Threadlocker – Medium Strength, 19 g; Loctite® QuickStix™ 268™ Threadlocker – High Strength, 19 g; Loctite® 515™ Gasket Eliminator® Flange Sealant – High Temperature, 50 ml; Loctite® 567™ PST® Thread Sealant, 50 ml; Loctite® 609™ Retaining Compound, 50 ml; Loctite® 660™ Quick Metal® Retaining Compound, 50 ml; Loctite® 7649™ Primer N™, 1.75 oz. aerosol can; Loctite® Instant Gasket, 7 oz. can; Loctite® QuickStix™ Silver Grade Anti-Seize, 20 g.



Loctite® O-Ring Making Kit
Eliminates the need for an inventory of different sized o-rings. Joints resist water and oil and are as strong as the rubber itself. Contains 3 ft. lengths of common diameters of Buna N cord, Loctite® 404™ Quick Set™ Instant Adhesive, o-ring fixture, blade, waterproofing solution, and cleanup solution.



Loctite® Form-A-Thread® Stripped Thread Repair Kit
Permanently repairs stripped threads and fasteners in five minutes (up to SAE Grade 5 English and 8.8 metric). Allows up to 128 lb. in torque and 300°F. Resists most shop fluids.



Loctite® Pipe Repair Kit
No tools required. Cures in 30 minutes. Easy-to-use repair kit. Use for temporary/medium term repair of leaking pipes, and reinforcement of weak areas. Kit contains protective gloves, Loctite® Metal Magic Steel™ Stick, and urethane-impregnated fiberglass tape.



Accessories

- Loctite® brand accessories are specially designed to make application and use of Loctite® brand products fast, precise, clean, and economical



Product Ordering Information

• Search by Loctite® Part Number on these pages.



Loctite® Bottle Hand Pump

This hand held applicator is a low-cost, precision bottle top applicator that mounts easily on the top of any Loctite® brand 50ml or 250 ml bottle.

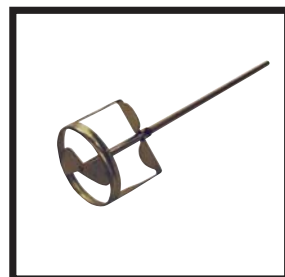
Part # 97001



Loctite® Phenolic Roller and Loctite® Bristle Roller

These rollers are recommended for applying the Loctite® Big Foot™ range of flooring compounds. The Loctite® Phenolic Roller gives a rough surface and the Loctite® Bristle Roller is used for applying primers and sealers.

**Phenolic Roller: 96121
Bristle Roller: 96153**



Loctite® Mixer Blades

For use with all 1 gallon kits of Loctite® Big Foot™ flooring compounds.

Part # 96131



Loctite® Manual Applicator

Two-component epoxies are dispensed through hand held, manually operated, meter mix dispensers. These dispensers provide a convenient, cost-effective method to apply product with minimal waste.

Part # 983531



Loctite® Fixmaster® Rapid Rubber Repair Dispenser

Easy-to-use applicator for the Loctite® Fixmaster® Rapid Rubber Repair Kit.

Part # 39635



Loctite® Fixmaster® Rapid Rubber Repair Static Mixers

These mixing nozzles are for use with Loctite® Fixmaster® Rapid Rubber Repair Urethane in the 400 ml cartridge. Packaged in bags of 6.

Part # 39633



Loctite® Industrial Manual Grease Dispenser

These grease guns have a 6" rigid extension, lever action, vinyl handle grip, vent valve for purging, two way filling (bulk or cartridge), variable stroke that yields variable pressure and volume with a precision fit and hardened coupler. Good for all grease type lubricants including Loctite® ViperLube® Synthetic Lubricants.

Part # 98431



Loctite® Caulking Gun Conversion Kit

Provides an inexpensive means of converting a household caulking gun into a hand held meter mix dispenser for 1:1 and 2:1 Loctite® 50 ml dual cartridge products. (shown here using Loctite® Foldable Caulking Gun, PN 98500). Includes cartridge sleeve, a 1:1 ratio plunger, a 2:1 ratio plunger, and two 50 ml mix nozzles.

Part # 98466

Loctite® Foldable Caulking Gun

A hand held, manually operated dispenser designed for all products packaged in a 300 ml cartridge. Innovative folding trigger assembly allows it to be stored in less space or carried more conveniently than conventional household models.

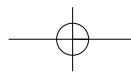
Part # 98500

Part Number	Product Name	Pkg-Size	Page	Part Number	Product Name	Pkg-Size	Page
00101	Loctite® Quick Service Toolkit	N/A	36	30511	Loctite® Gasket Sealant 1	3 oz.	6
00112	Loctite® O-Ring Making Kit – Standard	N/A	37	30512	Loctite® Gasket Sealant 1	7 fl. oz.	6
18581	Loctite® 5699™ RTV Grey, Silicone Gasket Maker	300 ml	6	30513	Loctite® Gasket Sealant 2	1.5 oz.	6
18718	Loctite® 5699™ RTV Grey, Silicone Gasket Maker	70 ml	6	30514	Loctite® Gasket Sealant 2	3 oz.	6
20162	Loctite® ODC-Free Cleaner & Degreaser	16 fl. oz.	2, 4, 6, 8, 12, 31	30515	Loctite® Gasket Sealant 2	7 fl. oz.	6
20251	Loctite® 330™ Depend® Adhesive	25 ml kit	35	30516	Loctite® Aviation Gasket Sealant	1 pt.	6
20252	Loctite® 330™ Depend® Adhesive	250 ml kit	35	30517	Loctite® Aviation Gasket Sealant	0.25 pt.	6
20260	Loctite® ODC-Free Cleaner & Degreaser	1 gal.	2, 4, 6, 8, 12, 31	30518	Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	12 oz.	6
20279	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser, Fragrance-Free	55 gal.	31	30521	Loctite® Pro Strength Degreaser	15 oz. aerosol	31
21347	Loctite® 7649™ Primer N™ (Acetone)	25 g	2, 4, 8	30522	Loctite® Hydraulic Jack Oil	1 qt.	24
21348	Loctite® 7649™ Primer N™ (Acetone)	4.5 oz.	2, 4, 8	30523	Loctite® Hydraulic Jack Oil	1 gal.	24
21425	Loctite® Fixmaster® Fast Cure Epoxy, Mixer Cups	10 - 0.12 fl. oz. cups	35	30524	Loctite® Hi-Tack Gasket Sealant	0.25 pt.	6
21426	Loctite® Fixmaster® Fast Cure Epoxy, Mixer Cups	10 - 1 oz. cups	35	30525	Loctite® Hi-Tack Gasket Sealant	1 pt.	6
21427	Loctite® Fixmaster® General Purpose Epoxy, Mixer Cups	10 - 0.12 fl. oz. cups	35	30526	Loctite® Hi-Tack Gasket Sealant	9 oz. aerosol	6
21434	Loctite® 277™ Threadlocker – High Strength/Large Threads	10 ml	2	30527	Loctite® Belt Dressing & Conditioner	12 oz. aerosol	28
21440	Loctite® 603™ Retaining Compound – Press Fit/Oil Tolerant	10 ml	9	30529	Loctite® Pro Strength Varnish Remover	12 oz. aerosol	30
21441	Loctite® 603™ Retaining Compound – Press Fit/Oil Tolerant	50 ml	9	30530	Loctite® White Lithium Grease	1.5 oz.	24
21442	Loctite® 603™ Retaining Compound – Press Fit/Oil Tolerant	250 ml	9	30533	Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	300 ml	6
21458	Loctite® 641™ Retaining Compound	50 ml	8	30534	Loctite® Thread Sealant with PTFE	0.25 pt.	4
22041	Loctite® 220™ Threadlocker – Medium Strength/Wicking	250 ml	2	30535	Loctite® Copper Gasket Adhesive	9 oz.	6
22221	Loctite® 222MS™ Threadlocker – Low Strength/Small Screw	10 ml	3	30536	Loctite® Dielectric Grease	0.33 oz.	24
22231	Loctite® 222MS™ Threadlocker – Low Strength/Small Screw	50 ml	3	30537	Loctite® Contact Adhesive	5 fl. oz.	35
22241	Loctite® 222MS™ Threadlocker – Low Strength/Small Screw	250 ml	3	30538	Loctite® Heavy Duty Rubberized Undercoating	16 oz. aerosol	29
22355	Loctite® ODC-Free Cleaner & Degreaser	15 oz. aerosol	2, 4, 6, 8, 12, 31	30539	Loctite® Extend® Rust Treatment	10.5 oz. aerosol	28
23811	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	1 gal.	31	30540	Loctite® Black Contact Adhesive	5 fl. oz.	35
24018	Loctite® 574™ Flange Sealant – Fast Cure	50 ml	6	30542	Loctite® 5920™ RTV Copper, Silicone Gasket Maker	70 ml	6
24077	Loctite® 243™ Threadlocker – Medium Strength/Oil Resistant	10 ml	2	30543	Loctite® White Lithium Grease	10.75 oz. aerosol	24
24078	Loctite® 243™ Threadlocker – Medium Strength/Oil Resistant	50 ml	2	30544	Loctite® All-Purpose Spray Adhesive	10.5 oz. aerosol	35
24079	Loctite® 243™ Threadlocker – Medium Strength/Oil Resistant	250 ml	2	30545	Loctite® Non-Chlorinated Parts Cleaner	14.75 oz. aerosol	30
24221	Loctite® 242® Threadlocker – Medium Strength/Removable	10 ml	2	30546	Loctite® Multi-Purpose Glass Cleaner	18.75 oz. aerosol	30
24231	Loctite® 242® Threadlocker – Medium Strength/Removable	50 ml	2	30548	Loctite® Pro Strength Parts Cleaner	19 oz. aerosol	31
24241	Loctite® 242® Threadlocker – Medium Strength/Removable	250 ml	2	30556	Loctite® Pipe Joint Compound	0.25 pt.	4
24379	Loctite® Electrical Contact Cleaner	15 oz. aerosol	30	30557	Loctite® Pipe Joint Compound	1 pt.	4
25791	Loctite® Electrical Contact & Parts Cleaner	11 oz. aerosol	30	30560	Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	80 ml	6
25882	Loctite® 554™ Thread Sealant	10 ml	4	30561	Loctite® Thread Sealant with PTFE	1 pt.	4
26221	Loctite® 262™ Threadlocker – High Strength/Permanent	10 ml	2	30565	Loctite® Aqua Power® Biodegradable Cleaner & Degreaser	17 oz. aerosol	31
26231	Loctite® 262™ Threadlocker – High Strength/Permanent	50 ml	2	31360	Krytox® RFE PFPE Lubricant	16 lb.	25
26241	Loctite® 262™ Threadlocker – High Strength/Permanent	250 ml	2	31361	Krytox® RFE PFPE Lubricant	16 oz.	25
26338	Loctite® 574™ Flange Sealant – Fast Cure	250 ml	6	31362	Loctite® Manufacturing Reliability Toolbox	N/A	36
27240	Loctite® 272™ Threadlocker – High Strength/High Temp	50 ml	2	32429	Loctite® 545™ Thread Sealant – Hydraulic/Pneumatic	10 ml	5
27270	Loctite® 272™ Threadlocker – High Strength/High Temp	250 ml	2	32525	Loctite® 2760™ Threadlocker – Primerless/High Strength	50 ml	3
27731	Loctite® 277™ Threadlocker – High Strength/Large Threads	50 ml	2	32526	Loctite® 2760™ Threadlocker – Primerless/High Strength	10 ml	3
27741	Loctite® 277™ Threadlocker – High Strength/Large Threads	250 ml	2	32527	Loctite® 2760™ Threadlocker – Primerless/High Strength	250 ml	3
28654	Loctite® Form-A-Thread® Stripped Thread Repair Kit	12.9 ml	37	33058	Loctite® 330™ Depend® Adhesive	250 ml	35
28753	Loctite® 564™ Thread Sealant – Low Strength	6 ml	4	33064	Loctite® 330™ Depend® Adhesive	300 ml	35
28754	Loctite® 564™ Thread Sealant – Low Strength	50 ml	4	33241	Loctite® 567™ PST® Thread Sealant with PTFE	16 oz.	5
28755	Loctite® 564™ Thread Sealant – Low Strength	250 ml	4	33486	Loctite® Maintenance Tackle Box	N/A	36
28802	Loctite® 641™ Retaining Compound	10 ml	8	33510	Loctite® Fixmaster® Super Grout	5 gal. kit	17
29021	Loctite® 290™ Threadlocker – Wicking Grade	10 ml	2	33946	Loctite® 2440™ Threadlocker – Primerless/Medium Strength	10 ml	3
29031	Loctite® 290™ Threadlocker – Wicking Grade	50 ml	2	33947	Loctite® 2440™ Threadlocker – Primerless/Medium Strength	50 ml	3
29041	Loctite® 290™ Threadlocker – Wicking Grade	250 ml	2	33948	Loctite® 2440™ Threadlocker – Primerless/Medium Strength	250 ml	3
29709	Krytox® RFE PFPE High Performance Lubricant	16 oz.	25	34018	Loctite® 598™ RTV Black, Silicone Gasket Maker	0.5 oz.	6
29710	Krytox® RFE PFPE Lubricant	2 oz.	25	34026	Loctite® Marine Grade Anti-Seize	1 lb.	27
29711	Krytox® RFE PFPE High Performance Lubricant	2 oz.	25	34395	Loctite® Marine Grade Anti-Seize	8 oz.	27
30138	Krytox® RFE Advanced PTFE Dry Lubricant	8 oz. aerosol	24	34517	Loctite® White High-Temp Anti-Seize	8 oz.	26
30287	Loctite® 660™ Quick Metal® Retaining Compound – Press Fit Repair	250 ml	8	34518	Loctite® White High-Temp Anti-Seize	1 lb.	26
30510	Loctite® Gasket Sealant 1	1.5 oz.	6				



Product Ordering Information

Part Number	Product Name	Pkg.-Size	Page	Part Number	Product Name	Pkg.-Size	Page	Part Number	Product Name	Pkg.-Size	Page	Part Number	Product Name	Pkg.-Size	Page
34663	Loctite® Chisel® MC-FREE Gasket Remover	15.25 oz. aerosol	30	39156	Loctite® QuickStix™ 534™ Hi-Tack Gasket Dressing	19 g	6	40271	Loctite® Fixmaster® Magna-Crete Winter Additive	1 lb.	14	51048	Loctite® Moly Paste	8 oz.	26
34894	Loctite® Color Guard®, Black Tough Rubber Coating	11 oz. aerosol	29	39157	Loctite® QuickStix™ 534™ Hi-Tack Gasket Dressing	38 g	6	40302	Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Safety Yellow	1 gal. kit	21	51049	Loctite® Moly Paste	1 lb.	26
34895	Loctite® Color Guard®, Blue Tough Rubber Coating	11 oz. aerosol	29	39186	Loctite® 220™ Threadlocker – Medium Strength/Wicking	50 ml	2	40305	Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Safety Yellow	5 gal. kit	21	51050	Loctite® Moly Paste	12 oz. aerosol	26
34896	Loctite® Color Guard®, Red Tough Rubber Coating	11 oz. aerosol	29	39202	Loctite® QuickTite® Instant Adhesive Gel	0.14 oz.	35	40311	Loctite® Fixmaster® Superior Performance Urethane	1 gal. kit	19	51084	Loctite® Graphite-50™ Anti-Seize	1 lb.	26
34897	Loctite® Color Guard®, Yellow Tough Rubber Coating	11 oz. aerosol	29	39341	Loctite® ViperLube® Clear High Performance Synthetic Grease	3 oz.	25	40314	Loctite® Fixmaster® Superior Performance Urethane	10 oz.	18	51094	Loctite® Moly-50™ Anti-Seize	1 lb.	26
34943	Loctite® Industrial Hand Wipes	75 count	30	39342	Loctite® ViperLube® Clear High Performance Synthetic Grease	400 g	25	40315	Loctite® Fixmaster® Superior Performance Urethane	2 oz.	18	51102	Loctite® Nickel Anti-Seize	1 lb.	26
34944	Loctite® Industrial Hand Wipes	130 count	30	39363	Loctite® ViperLube® Clear High Performance Synthetic Grease	120 lb.	25	40319	Loctite® Fixmaster® High Solids Clear Primer	1 gal. kit	18	51115	Loctite® N-1000™ High Purity Anti-Seize	8 oz.	26
34979	Loctite® Color Guard®, Black Tough Rubber Coating	14.5 fl. oz.	29	39364	Loctite® ViperLube® Clear High Performance Synthetic Grease	30 lb.	25	40325	Loctite® Fixmaster® Epoxy Floor Resurfacer	40 lb.	18	51116	Loctite® N-1000™ High Purity Anti-Seize	1 lb.	26
34980	Loctite® Color Guard®, Black Tough Rubber Coating	1 gal.	29	39366	Loctite® Fixmaster® Concrete Repair Epoxy	4 oz. stick	14	40326	Loctite® Fixmaster® Epoxy Floor Resurfacer	20 sq. ft.	18	51117	Loctite® N-1000™ High Purity Anti-Seize	2 lb.	26
34982	Loctite® Color Guard®, Blue Tough Rubber Coating	14.5 fl. oz.	29	39401	Loctite® Clover® Silicon Carbide Grease Mix – Grade A	(Grit 280)	32, 33	40332	Loctite® Fixmaster® Self Leveling Flooring Epoxy	1 gal. kit	19	51144	Loctite® C5-A® Copper Based Anti-Seize Lubricant	4 oz.	26
34983	Loctite® Color Guard®, Blue Tough Rubber Coating	1 gal.	29	39406	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade A	(Grit 280)	32, 33	40341	Loctite® Fixmaster® Self Leveling Flooring Epoxy Hardener	5 gal.	18	51145	Loctite® Moly Paste	15 lb.	26
34985	Loctite® Color Guard®, Red Tough Rubber Coating	14.5 fl. oz.	29	39413	Loctite® Clover® Silicon Carbide Grease Mix – Grade B	(Grit 240)	32, 33	40343	Loctite® Fixmaster® Self Leveling Flooring Epoxy Additive	25 lb.	18	51146	Loctite® C5-A® Copper Based Anti-Seize Lubricant	425 lb.	26
34986	Loctite® Color Guard®, Red Tough Rubber Coating	1 gal.	29	39418	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade B	(Grit 240)	32, 33	40344	Loctite® Fixmaster® High Solids Novolac Epoxy	3.5 gal. resin	19	51147	Loctite® C5-A® Copper Based Anti-Seize Lubricant	8 oz.	26
34988	Loctite® Color Guard®, Yellow Tough Rubber Coating	14.5 fl. oz.	29	39426	Loctite® Clover® Silicon Carbide Grease Mix – Grade C	(Grit 220)	32, 33	40345	Loctite® Fixmaster® High Solids Novolac Epoxy	1.5 gal. hardener	19	51152	Loctite® Nickel Anti-Seize	8 lb.	26
34989	Loctite® Color Guard®, Yellow Tough Rubber Coating	1 gal.	29	39431	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade C	(Grit 220)	32, 33	40346	Loctite® Fixmaster® Crack Filler	1 gal. kit	14	51168	Loctite® Food Grade Anti-Seize	8 oz.	27
34994	Loctite® Primer for Color Guard®	1 gal.	28	39439	Loctite® Clover® Silicon Carbide Grease Mix – Grade D	(Grit 180)	32, 33	40347	Loctite® Fixmaster® Flexible Joint Sealant	1 gal. kit	14	51170	Loctite® Food Grade Anti-Seize	2 lb.	27
34995	Loctite® Thinner for Color Guard®	1 gal.	28	39444	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade D	(Grit 180)	32, 33	40348	Loctite® Fixmaster® Water Based Epoxy Primer/Sealer	2 gal. kit	18	51171	Loctite® Food Grade Anti-Seize	40 lb.	27
35082	Loctite® 55™ Pipe Sealing Cord	5,700 in.	4	39452	Loctite® Clover® Silicon Carbide Grease Mix – Grade E	(Grit 120)	32, 33	40352	Loctite® Big Foot™ Low Profile Pedestrian Grade – Safety Yellow	1 gal. kit	21	51211	Loctite® Maxi-Coat™	12 oz. aerosol	29
36132	Loctite® Urethane Sealant – Black	10.2 oz.	14	39457	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade E	(Grit 120)	32, 33	40462	Loctite® 587™ Blue, High Performance RTV Silicone Gasket Maker	190 ml aerosol	7	51213	Loctite® Maxi-Coat™	1 gal.	29
36334	Loctite® Fixmaster® Magna-Crete Activator	10 lb.	14	39463	Loctite® Clover® Silicon Carbide Grease Mix – Grade F	(Grit 100)	32, 33	40463	Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	190 ml aerosol	6	51221	Loctite® Penetrating Oil	12 oz. aerosol	24
36354	Loctite® Heavy Duty Anti-Seize	8 lb.	27	39468	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade F	(Grit 100)	32, 33	40464	Loctite® Superflex® Black RTV, Silicone Adhesive Sealant	190 ml aerosol	6	51242	Loctite® Extreme Pressure Grease	14.5 oz.	24
36646	Loctite® Non-Flammable Electrical Contact Cleaner	14 oz. aerosol	30	39473	Loctite® Clover® Silicon Carbide Grease Mix – Grade G	(Grit 80)	32, 33	40465	Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	190 ml aerosol	6	51243	Loctite® N-5000™ High Purity Anti-Seize	8 oz.	26
36780	Loctite® ViperLube® High Performance Synthetic Grease	1 cc	25	39478	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade G	(Grit 80)	32, 33	40466	Loctite® Superflex® White RTV, Silicone Adhesive Sealant	190 ml aerosol	6	51245	Loctite® N-5000™ High Purity Anti-Seize	8 lb.	26
36781	Loctite® ViperLube® High Performance Synthetic Grease	3 oz.	25	39483	Loctite® Clover® Silicon Carbide Grease Mix – Grade J	(Grit 54)	32, 33	40478	Loctite® Instant Gasket	90 ml aerosol	7	51246	Loctite® N-5000™ High Purity Anti-Seize	2 lb.	26
36782	Loctite® ViperLube® High Performance Synthetic Grease	14 oz.	25	39488	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade J	(Grit 54)	32, 33	40479	Loctite® Instant Gasket	190 ml aerosol	7	51252	Loctite® Food Grade Grease	14.5 oz. aerosol	24
36783	Loctite® ViperLube® High Performance Synthetic Grease	400 g	25	39499	Loctite® Clover® Silicon Carbide Grease Mix – Grade NC	(Grit 150)	32, 33	40481	Loctite® Superflex® Clear RTV, Silicone Adhesive Sealant	190 ml aerosol	6	51269	Loctite® N-5000™ High Purity Anti-Seize	1 lb.	26
36784	Loctite® ViperLube® High Performance Synthetic Grease	0.42 oz.	25	39504	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade NC	(Grit 150)	32, 33	40482	Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	190 ml aerosol	6	51270	Loctite® N-7000™ High Purity Anti-Seize	1 lb.	26
36786	Loctite® ViperLube® High Performance Synthetic Grease	10.1 oz. aerosol	25	39510	Loctite® Clover® Silicon Carbide Grease Mix – Grade 1A	(Grit 320)	32, 33	40488	Loctite® O-Ring Making Kit – Metric	N/A	37	51272	Loctite® N-7000™ High Purity Anti-Seize	8 oz.	26
37061	Loctite® ViperLube® High Performance Synthetic Grease	30 lb.	24	39515	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 1A	(Grit 320)	32, 33	40505	Loctite® 5699™ RTV Grey, Silicone Gasket Maker	190 ml aerosol	6	51273	Loctite® N-7000™ High Purity Anti-Seize	2 lb.	26
37087	Loctite® QuickStix™ 248™ Threadlocker – Medium Strength	19 g	3	39523	Loctite® Clover® Silicon Carbide Grease Mix – Grade 2A	(Grit 400)	32, 33	40590	Loctite® Nordbak® Brushable Ceramic – Thin Mill – Black	2 lb. kit	12	51277	Loctite® C5-A® Copper Based Anti-Seize Lubricant	7 g	26
37127	Loctite® QuickStix™ 561™ PST® Thread Sealant	19 g	5	39528	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 2A	(Grit 400)	32, 33	40591	Loctite® Nordbak® Brushable Ceramic – Thin Mill – Blue	2 lb. kit	12	51286	Loctite® Nickel Anti-Seize	12 oz. aerosol	26
37229	Loctite® QuickStix™ C5-A® Copper Anti-Seize	20 g	26	39536	Loctite® Clover® Silicon Carbide Grease Mix – Grade 3A	(Grit 500)	32, 33	40592	Loctite® Nordbak® Brushable Ceramic – Thin Mill – Grey	2 lb. kit	12	51299	Loctite® C5-A® Copper Based Anti-Seize Lubricant	2 g	26
37230	Loctite® QuickStix™ Silver Grade Anti-Seize	20 g	26	39541	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 3A	(Grit 500)	32, 33	40875	Loctite® H8600™ Weld Eliminator™ Structural Adhesive	50 ml	35	51346	Loctite® N-5000™ High Purity Anti-Seize	1 oz.	26
37312	Loctite® Maximum Strength Headliner Adhesive	16.75 oz.	35	39549	Loctite® Clover® Silicon Carbide Grease Mix – Grade 4A	(Grit 600)	32, 33	40898	Loctite® Fixmaster® Magna-Crete Activator	2475 lb.	14	51360	Loctite® Silicone Lubricant	5.3 oz.	24
37316	Loctite® Fixmaster® Marine Chocking – Orange	1 gal. kit	16	39554	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 4A	(Grit 600)	32, 33	40900	Loctite® Fixmaster® Superior Metal	4 kg kit	11	51387	Loctite® Superflex® Non-Corrosive RTV, Silicone Adhesive Sealant	80 ml	6
37388	Loctite® 220™ Threadlocker – Medium Strength/Wicking	10 ml	2	39561	Loctite® Clover® Silicon Carbide Grease Mix – Grade 5A	(Grit 800)	32, 33	40994	Loctite® 435™ Prism® Instant Adhesive	20 g	34	51388	Loctite® Superflex® Non-Corrosive RTV, Silicone Adhesive Sealant	300 ml	6
37535	Loctite® Dielectric Grease	3 oz.	24	39566	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 5A	(Grit 800)	32, 33	41005	Loctite® 435™ Prism® Instant Adhesive	3 g	34	51517	Loctite® 515™ Gasket Eliminator® Flange Sealant	6 ml	6
37684	Loctite® QuickStix™ 248™ Threadlocker – Medium Strength	9 g	3	39574	Loctite® Clover® Silicon Carbide Grease Mix – Grade 6A	(Grit 1000)	32, 33	41205	Loctite® QuickStix™ Heavy Duty Anti-Seize	20 g	27	51531	Loctite® 515™ Gasket Eliminator® Flange Sealant	50 ml	6
37685	Loctite® QuickStix™ 268™ Threadlocker – High Strength	9 g	3	39579	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 6A	(Grit 1000)	32, 33	41343	Loctite® Nordbak® Low Odor Wearing Compound	25 lb. kit	12	51572	Loctite® High Performance N-5000™ High Purity Anti-Seize	1 lb.	26
37686	Loctite® QuickStix™ 268™ Threadlocker – High Strength	19 g	3	39587	Loctite® Clover® Silicon Carbide Grease Mix – Grade 7A	(Grit 1200)	32, 33	42066	Loctite® Fixmaster® Magna-Crete Aggregate	55 gal.	14	51605	Loctite® Heavy Duty Anti-Seize	9 oz.	27
37710	Loctite® ViperLube® High Performance Synthetic Grease	120 lb.	25	39592	Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 7A	(Grit 1200)	32, 33	42540	Loctite® 425™ Assure™ Instant Adhesive, Surface Curing Threadlocker	20 g	2	51606	Loctite® Heavy Duty Anti-Seize	1.2 lb.	27
37719	Loctite® Fixmaster® Instant Belt Repair	1 lb.	22	39598	Loctite® Clover® Silicon Carbide Grease Mix, Duplex Can – Grit 120 & 280	4 oz. kit	33	45404	Loctite® 454™ Prism® Instant Adhesive, Surface Insensitive	3 g	34	51607	Loctite® Heavy Duty Anti-Seize	2.3 lb.	27
38004	Loctite® 380™ Black Max® Instant Adhesive, Toughened	3 g tube	34	39633	Loctite® Fixmaster® Rapid Rubber Repair Static Mixers	6 nozzles	22, 38	45440	Loctite® 454™ Prism® Instant Adhesive, Surface Insensitive	20 g	34	51608	Loctite® Heavy Duty Anti-Seize	45 lb.	27
38050	Loctite® 380™ Black Max® Instant Adhesive, Toughened	1 oz.	34	39635	Loctite® Fixmaster® Rapid Rubber Repair Dispenser	N/A	23, 38	46548	Loctite® 404™ Quick Set™ Instant Adhesive	4 oz.	34	51609	Loctite® Heavy Duty Anti-Seize	1 oz.	27
38402	Loctite® 7649™ Primer N™ (Acetone) (Aluminum Bottle)	1.75 fl. oz.	2, 4, 8	39636	Loctite® Fixmaster® Flex™ Cleaner	4 fl. oz.	22	46551	Loctite® 404™ Quick Set™ Instant Adhesive	1/3 oz.	34	51817	Loctite® 518™ Gasket Eliminator® Flange Sealant	6 ml	6, 7
38584	Loctite® C5-A® Copper Based Anti-Seize Lubricant	25 lb.	26	39637	Loctite® Fixmaster® Fast Set Grout	2 gal. kit	17	51001	Loctite® C5-A® Copper Based Anti-Seize Lubricant	1 oz.	26	51831	Loctite® 518™ Gasket Eliminator® Flange Sealant	50 ml	6, 7
38956	Loctite® Toolbox	N/A	36	39643	Loctite® C5-A® Copper Based Anti-Seize Lubricant	1 lb.	26	51002	Loctite® C5-A® Copper Based Anti-Seize Lubricant	4 oz.	26	54531	Loctite® 545™ Thread Sealant – Hydraulic/Pneumatic Sealant	50 ml	5
39036	Loctite® 55™ Pipe Sealing Cord	1,968 inches	4	39647	Loctite® C5-A® Copper Based Anti-Seize Lubricant	8 oz.	26	51003	Loctite® C5-A® Copper Based Anti-Seize Lubricant	12 oz. aerosol	26	54541	Loctite® 545™ Thread Sealant – Hydraulic/Pneumatic Sealant	250 ml	5
39062	Loctite® Reliability Tacklebox	N/A	36	39895	Loctite® Moly Dry Film Lubricant	12 oz. aerosol	24	51004	Loctite® C5-A® Copper Based Anti-Seize Lubricant	13 oz. cartridge	26	55441	Loctite® 554™ Thread Sealant	250 ml	4
39088	Loctite® Fixmaster® Fast Cure Epoxy, Mixer Cups	4 - 0.12 fl. oz. cups	35	39896	Loctite® Moly Dry Film Lubricant	1.3 lb.	24	51005	Loctite® C5-A® Copper Based Anti-Seize Lubricant	10 oz.	26	56507	Loctite® 565™ PST® Thread Sealant – Controlled Strength	6 ml	5
39147	Loctite® QuickStix™ 668™ Retaining Compound	9 g	9	39897	Loctite® Moly Dry Film Lubricant	10 lb.	24	51006	Loctite® C5-A® Copper Based Anti-Seize Lubricant	1 lb.	26	56531	Loctite® 565™ PST® Thread Sealant – Controlled Strength	50 ml	5
39148	Loctite® QuickStix™ 668™ Retaining Compound	19 g	9	39901	Loctite® Zinc Anti-Seize	1 lb.	27	51007	Loctite® C5-A® Copper Based Anti-Seize Lubricant	1 lb.	26	56541	Loctite® 565™ PST® Thread Sealant – Controlled Strength	250 ml	5
39149	Loctite® QuickStix™ 668™ Retaining Compound	38 g	9	39915	Loctite® Big Foot™ Zero V.O.C. – Grey	1 gal. kit	20	51008	Loctite® C5-A® Copper Based Anti-Seize Lubricant	2.5 lb.	26	56571	Loctite® 565™ PST® Thread Sealant – Controlled Strength	300 ml	5
39151	Loctite® QuickStix™ 548™ Gasket Eliminator® Flange Sealant	9 g	7	39916	Loctite® Urethane Sealant – Grey	10.2 oz.	14	51009	Loctite® C5-A® Copper Based Anti-Seize Lubricant	8 lb.	26	56707	Loctite® 567™ PST® Thread Sealant with PTFE	6 ml	5
39152	Loctite® QuickStix™ 548™ Gasket Eliminator® Flange Sealant	18 g	7	39917	Loctite® Fixmaster® Fast Set Steel Putty	1 lb. kit	10	51011	Loctite® C5-A® Copper Based Anti-Seize Lubricant	42 lb.	26	56747	Loctite® 567™ PST® Thread Sealant with PTFE	50 ml	5
39153	Loctite® QuickStix™ 548™ Gasket Eliminator® Flange Sealant	37 g	7	39918	Loctite® Nordbak® High Impact Wearing Compound	25 lb. kit	13	51031	Loctite® 510™ Gasket Eliminator® Flange Sealant	50 ml	6	56765	Loctite® 567™ PST® Thread Sealant with PTFE	250 ml	5
39155	Loctite® QuickStix™ 534™ Hi-Tack Gasket Dressing	9 g	6	40270	Loctite® Fixmaster® Magna-Crete Summer Additive	1 lb.	14	51041	Loctite® 510™ Gasket Eliminator® Flange Sealant	250 ml	6	58730	Loctite® 587™ Blue, High Performance RTV Silicone Gasket Maker	70 ml	7



Product Ordering Information

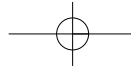
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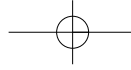
Part Number	Product Name	Pkg.-Size	Page
58775	Loctite® 5877™ Blue, High Performance RTV Silicone Gasket Maker	300 ml	7
58791	Loctite® 5877™ Blue, High Performance RTV Silicone Gasket Maker	17 liters	7
59330	Loctite® Superflex® Black RTV, Silicone Adhesive Sealant	80 ml	6
59375	Loctite® Superflex® Black RTV, Silicone Adhesive Sealant	300 ml	6
59430	Loctite® Superflex® White RTV, Silicone Adhesive Sealant	80 ml	6
59475	Loctite® Superflex® White RTV, Silicone Adhesive Sealant	300 ml	6
59530	Loctite® Superflex® Clear RTV, Silicone Adhesive Sealant	80 ml	6
59575	Loctite® Superflex® Clear RTV, Silicone Adhesive Sealant	300 ml	6
59630	Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	80 ml	6
59675	Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	300 ml	6
59830	Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	70 ml	6
59875	Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	300 ml	6
59891	Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	49 lb.	6
60921	Loctite® 609™ Retaining Compound – Press Fit/General Purpose	10 ml	9
60931	Loctite® 609™ Retaining Compound – Press Fit/General Purpose	50 ml	9
60941	Loctite® 609™ Retaining Compound – Press Fit/General Purpose	250 ml	9
62015	Loctite® 620™ Retaining Compound – Slip Fit/High Temperature	10 ml	9
62040	Loctite® 620™ Retaining Compound – Slip Fit/High Temperature	50 ml	9
62070	Loctite® 620™ Retaining Compound – Slip Fit/High Temperature	250 ml	9
66010	Loctite® 660™ Quick Metal® Retaining Compound – Press Fit Repair	6 ml	8
66040	Loctite® 660™ Quick Metal® Retaining Compound – Press Fit Repair	50 ml	8
68015	Loctite® 680™ Retaining Compound – Slip Fit/High Strength	10 ml	9
68035	Loctite® 680™ Retaining Compound – Slip Fit/High Strength	50 ml	9
68060	Loctite® 680™ Retaining Compound – Slip Fit/High Strength	250 ml	9
75430	Loctite® Extend® Rust Treatment	1 qt.	28
75448	Loctite® Extend® Rust Treatment	1 gal.	28
75465	Loctite® Extend® Rust Treatment	5 gal.	28
76732	Loctite® Silver Grade Anti-Seize	8 oz.	26
76759	Loctite® Silver Grade Anti-Seize	12 oz. aerosol	26
76764	Loctite® Silver Grade Anti-Seize	1 lb.	26
76775	Loctite® Silver Grade Anti-Seize	5 gal.	26
77124	Loctite® Nickel Anti-Seize	8 oz.	26
77164	Loctite® Nickel Anti-Seize	1 lb.	26
77175	Loctite® Nickel Anti-Seize	5 gal.	26
79040	Loctite® Chisel® Gasket Remover (Methylene Chloride)	18 oz. aerosol	6, 30
80032	Loctite® Penetrating Oil	1 pt.	24
80206	Loctite® Silver Grade Anti-Seize	1 gal.	26
80209	Loctite® Silver Grade Anti-Seize	4 oz.	26
80724	Loctite® No More Leaks™, White Threaded Plastic Pipe Sealant	7 fl. oz.	4
80725	Loctite® No More Leaks™, White Threaded Plastic Pipe Sealant	2 fl. oz.	4
80726	Loctite® No More Leaks™, White Threaded Plastic Pipe Sealant	1 pt.	4
80964	Loctite® Gasket Sealant 2	5 gal.	6
81120	Loctite® Fixmaster® Poxypak™, Fast Cure Epoxy (Clear Liquid)	1 oz.	35
81204	Loctite® Maintain® Lubricant Penetrant	16 oz. aerosol	24
81246	Loctite® Silicone Lubricant	13 oz. aerosol	24
81251	Loctite® Gear, Chain and Cable Lubricant	12 oz. aerosol	24
81252	Loctite® Solvo-Rust® Super Penetrating Oil	12.25 oz. aerosol	24
81716	Loctite® Industrial Strength Paint Stripper	18 oz. aerosol	30
82039	Loctite® Cold Galvanizing Compound	15 oz. aerosol	29
82046	Loctite® 5920™ RTV Copper, Silicone Gasket Maker	300 ml	6
82093	Loctite® Fixmaster® Underwater Repair Epoxy	4 oz.	10
82244	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	4 fl. oz.	31
82249	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	24 fl. oz.	31
82251	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	1 gal.	31
82253	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	5 gal.	31
82254	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	15 gal.	31
82255	Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	55 gal.	31

Part Number	Product Name	Pkg.-Size	Page
82279	Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	12 oz.	6
82480	Loctite® H.V.A.C. Blue Pipe Joint Compound	0.25 pt.	4
82481	Loctite® H.V.A.C. Blue Pipe Joint Compound	1 pt.	4
94142	Loctite® Big Foot™ Water-Based Primer/Sealer	1 gal. kit	20
95551	Loctite® Fixmaster® Magna-Crete	1 gal. kit	15
95555	Loctite® Fixmaster® Magna-Crete	5 gal. kit	15
95581	Loctite® Big Foot™ Acrylic Primer	1 gal.	20
95591	Loctite® Big Foot™ Acrylic Pedestrian Grade – Grey	1 gal.	21
96092	Loctite® Nordbak® Chemical Resistant Coating	12 lb. kit	12, 15, 28
96102	Loctite® Fixmaster® Marine Chocking – Orange	2 gal. kit	16
96121	Loctite® Big Foot™ Phenolic Roller Cores	4 pcs./case	20, 38
96131	Loctite® Mixer Blades	1 pc.	20, 38
96132	Loctite® Big Foot™ Metal Primer	1 gal.	20
96153	Loctite® Big Foot™ Bristle Rollers	2 pcs./case	20, 38
96211	Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Black	1 gal. kit	21
96221	Loctite® Big Foot™ Vehicular Grade – Black	1 gal. kit	20
96231	Loctite® Big Foot™ Zero V.O.C. – Black	1 gal. kit	20
96251	Loctite® Big Foot™ Vehicular Grade – Grey	1 gal. kit	20
96255	Loctite® Big Foot™ Vehicular Grade – Grey	5 gal. kit	20
96261	Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Grey	1 gal. kit	21
96265	Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Grey	5 gal. kit	21
96303	Loctite® Nordbak® Combo Bead Wearing Compound	6 lb. kit	12
96321	Loctite® Pipe Repair Kit	2" x 6' tape	37
96322	Loctite® Pipe Repair Kit	4" x 12' tape	37
96332	Loctite® Nordbak® Ultra High Temperature Pneu-Wear	25 lb. kit	12
96363	Loctite® Nordbak® Fast Cure Pneu-Wear	6 lb. kit	12
96373	Loctite® Nordbak® Fast Cure Wearing Compound	6 lb. kit	12
96392	Loctite® Nordbak® Ultra High Temperature Wearing Compound	25 lb. kit	12
96433	Loctite® Nordbak® High Temperature Brushable Ceramic	2 lb. kit	12
96443	Loctite® Nordbak® Brushable Ceramic – White	2 lb. kit	13
96495	Loctite® Fixmaster® High Performance Quartz	42 lb. kit	15
96583	Loctite® Fixmaster® Wet Surface Repair Putty	1 lb. kit	10
96604	Loctite® Fixmaster® Fast Set Steel Epoxy	50 ml	10
96675	Loctite® Fixmaster® Rapid Rubber Repair Urethane	400 ml cartridge	23
96676	Loctite® Fixmaster® Rapid Rubber Repair Urethane	150 ml	23
96677	Loctite® Fixmaster® Rapid Rubber Repair Urethane Kit	400 ml kit	23
97001	Loctite® Bottle Hand Pump – 250 ml bottle	N/A	2, 38
97412	Loctite® Fixmaster® Flex 80™ Liquid	6 lb. kit	14
97413	Loctite® Fixmaster® Flex 80™ Liquid	1 lb. kit	14
97422	Loctite® Fixmaster® Flex 80™ Putty	6 lb. kit	13
97423	Loctite® Fixmaster® Flex 80™ Putty	1 lb. kit	13
97434	Loctite® Fixmaster® 4 Minute Epoxy	50 ml	35
97443	Loctite® Fixmaster® Stainless Steel Putty	1 lb. kit	10
97453	Loctite® Fixmaster® Aluminum Liquid	1 lb. kit	11
97463	Loctite® Fixmaster® Aluminum Putty	1 lb. kit	11
97473	Loctite® Fixmaster® Superior Metal	1 lb. kit	11
97483	Loctite® Fixmaster® Steel Liquid	1 lb. kit	10
97484	Loctite® Fixmaster® Steel Liquid	4 lb. kit	10
97572	Loctite® Fixmaster® Marine Chocking – Green	2 gal. kit	16
97762	Loctite® Nordbak® Ceramic Tile Adhesive	20 lb. kit	12
98372	Loctite® Nordbak® High Temperature Pneu-Wear	25 lb. kit	12
98382	Loctite® Nordbak® Pneu-Wear	25 lb. kit	13
98383	Loctite® Nordbak® Pneu-Wear	3 lb. kit	13
98415	Loctite® Bottle Hand Pump – 50 ml bottle	N/A	2
98431	Loctite® Industrial Manual Grease Dispenser	N/A	25, 38
98466	Loctite® Caulking Gun Conversion Kit	N/A	38
98471	Loctite® Fixmaster® Flex™ Metal Primer	3.3 fl. oz.	12, 22

Part Number	Product Name	Pkg.-Size	Page
98500	Loctite® Foldable Caulking gun	N/A	38
98693	Loctite® Fixmaster® Flex™ Conveyor Belt Repair Kit	1 lb. kit	23
98732	Loctite® Nordbak® Brushable Ceramic – Grey	6 lb. kit	13
98733	Loctite® Nordbak® Brushable Ceramic – Grey	2 lb. kit	13
98742	Loctite® Nordbak® Wear Resistant Putty	1 lb. kit	13
98743	Loctite® Nordbak® Wear Resistant Putty	2 lb. kit	13
98853	Loctite® Fixmaster® Metal Magic Steel™	4 oz.	11
98992	Loctite® Nordbak® Castable Wearing Compound	25 lb. kit	12
99112	Loctite® Nordbak® High Temperature Wearing Compound	25 lb. kit	12
99361	Loctite® Fixmaster® Floor Fill	10 lb. kit	15
99365	Loctite® Fixmaster® Floor Fill	40 lb. kit	15
99392	Loctite® Fixmaster® High Performance Epoxy	2 gal. kit	35
99393	Loctite® Fixmaster® High Performance Epoxy	1 oz.	35
99394	Loctite® Fixmaster® High Performance Epoxy	50 ml	35
99545	Loctite® Fixmaster® Deep Pour Grout	5 gal. kit	17
99626	Loctite® Fixmaster® Etching Agent	3 fl. oz.	22
99812	Loctite® Nordbak® Wearing Compound	25 lb. kit	12
99813	Loctite® Nordbak® Wearing Compound	5 lb. kit	12
99912	Loctite® Fixmaster® Steel Putty	25 lb. kit	10
99913	Loctite® Fixmaster® Steel Putty	1 lb. kit	10
99914	Loctite® Fixmaster® Steel Putty	4 lb. kit	10
983531	Loctite® Manual Applicator	N/A	38
996456	Loctite® Freeze & Release	13.52 fl. oz. aerosol	25
1012500	Loctite® Fixmaster® Magna-Crete	1 lb. kit	15
1029050	Loctite® 2033™ Gel Threadlocker	1.18 fl. oz.	3
1069258	Loctite® QuickStix™ 7088™ Primer	17 g stick	2, 4, 8
1108757	Loctite® Fixmaster® Anchor Bolt Grout HP	8.6 fl. oz. cox cartridge	17
1108758	Loctite® Fixmaster® Anchor Bolt Grout HP	20.7 fl. oz. dual cartridge	17
1108885	Loctite® Fixmaster® Anchor Bolt Grout	20.7 fl. oz. dual cartridge	17
1108886	Loctite® Fixmaster® Crack Filler NS	8.6 fl. oz. cox cartridge	14

Product Name	Part Number	Pkg.-Size	Page
Krytox® RFE Advanced PTFE Dry Lubricant	30138	8 oz. aerosol	24
Krytox® RFE PFPE High Performance Lubricant	29709	16 oz.	25
Krytox® RFE PFPE High Performance Lubricant	29711	2 oz.	25
Krytox® RFE PFPE Lubricant	29710	2 oz.	25
Krytox® RFE PFPE Lubricant	31360	16 lb.	25
Krytox® RFE PFPE Lubricant	31361	16 oz.	25
Loctite® 2033™ Gel Threadlocker	1029050	1.18 fl. oz.	3
Loctite® 220™ Threadlocker – Medium Strength/Wicking	22041	250 ml	2
Loctite® 220™ Threadlocker – Medium Strength/Wicking	37388	10 ml	2
Loctite® 220™ Threadlocker – Medium Strength/Wicking	39186	50 ml	2
Loctite® 222MS™ Threadlocker – Low Strength/Small Screw	22221	10 ml	3
Loctite® 222MS™ Threadlocker – Low Strength/Small Screw	22231	50 ml	3
Loctite® 222MS™ Threadlocker – Low Strength/Small Screw	22241	250 ml	3
Loctite® 242™ Threadlocker – Medium Strength/Removable	24221	10 ml	2
Loctite® 242™ Threadlocker – Medium Strength/Removable	24231	50 ml	2
Loctite® 242™ Threadlocker – Medium Strength/Removable	24241	250 ml	2
Loctite® 243™ Threadlocker – Medium Strength/Oil Resistant	24077	10 ml	2
Loctite® 243™ Threadlocker – Medium Strength/Oil Resistant	24078	50 ml	2
Loctite® 243™ Threadlocker – Medium Strength/Oil Resistant	24079	250 ml	2
Loctite® 2440™ Threadlocker – Primerless/Medium Strength	33946	10 ml	3
Loctite® 2440™ Threadlocker – Primerless/Medium Strength	33947	50 ml	3
Loctite® 2440™ Threadlocker – Primerless/Medium Strength	33948	250 ml	3
Loctite® 262™ Threadlocker – High Strength/Permanent	26221	10 ml	2
Loctite® 262™ Threadlocker – High Strength/Permanent	26231	50 ml	2
Loctite® 262™ Threadlocker – High Strength/Permanent	26241	250 ml	2
Loctite® 272™ Threadlocker – High Strength/High Temp	27240	50 ml	2
Loctite® 272™ Threadlocker – High Strength/High Temp	27270	250 ml	2
Loctite® 2760™ Threadlocker – Primerless/High Strength	32525	50 ml	3
Loctite® 2760™ Threadlocker – Primerless/High Strength	32526	10 ml	3
Loctite® 2760™ Threadlocker – Primerless/High Strength	32527	250 ml	3
Loctite® 277™ Threadlocker – High Strength/Large Threads	21434	10 ml	2
Loctite® 277™ Threadlocker – High Strength/Large Threads	27731	50 ml	2
Loctite® 277™ Threadlocker – High Strength/Large Threads	27741	250 ml	2
Loctite® 290™ Threadlocker – Wicking Grade	29021	10 ml	2
Loctite® 290™ Threadlocker – Wicking Grade	29031	50 ml	2
Loctite® 290™ Threadlocker – Wicking Grade	29041	250 ml	2
Loctite® 330™ Depend® Adhesive	33058	250 ml	35
Loctite® 330™ Depend® Adhesive	20251	25 ml kit	35
Loctite® 330™ Depend® Adhesive	20252	250 ml kit	35
Loctite® 330™ Depend® Adhesive	33064	300 ml	35
Loctite® 380™ Black Max® Instant Adhesive, Toughened	38004	3 g tube	34
Loctite® 380™ Black Max® Instant Adhesive, Toughened	38050	1 oz.	34
Loctite® 404™ Quick Set™ Instant Adhesive	46548	4 oz.	34
Loctite® 404™ Quick Set™ Instant Adhesive	46551	1/3 oz.	34
Loctite® 425™ Assure™ Instant Adhesive, Surface Curing Threadlocker	42540	20 g	2
Loctite® 435™ Prism® Instant Adhesive	40994	20 g	34
Loctite® 435™ Prism® Instant Adhesive	41005	3 g	34
Loctite® 454™ Prism® Instant Adhesive, Surface Insensitive	45440	20 g	34
Loctite® 454™ Prism® Instant Adhesive, Surface Insensitive	45404	3 g	34
Loctite® 510™ Gasket Eliminator® Flange Sealant	51031	50 ml	6
Loctite® 510™ Gasket Eliminator® Flange Sealant	51041	250 ml	6
Loctite® 515™ Gasket Eliminator® Flange Sealant	51517	6 ml	6
Loctite® 515™ Gasket Eliminator® Flange Sealant	51531	50 ml	6
Loctite® 518™ Gasket Eliminator® Flange Sealant	51817	6 ml	6, 7
Loctite® 518™ Gasket Eliminator® Flange Sealant	51831	50 ml	6, 7
Loctite® 545™ Thread Sealant – Hydraulic/Pneumatic	32429	10 ml	5
Loctite® 545™ Thread Sealant – Hydraulic/Pneumatic Sealant	54531	50 ml	5





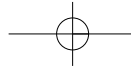
Product Ordering Information

Product Name	Part Number	Pkg.-Size	Page
Loctite® 545™ Thread Sealant – Hydraulic/Pneumatic Sealant	54541	250 ml	5
Loctite® 544™ Thread Sealant	25882	10 ml	4
Loctite® 554™ Thread Sealant	55441	250 ml	4
Loctite® 557™ Pipe Sealing Cord	35082	5,700 in.	4
Loctite® 557™ Pipe Sealing Cord	39036	1,968 inches	4
Loctite® 564™ Thread Sealant – Low Strength	28753	6 ml	4
Loctite® 564™ Thread Sealant – Low Strength	28754	50 ml	4
Loctite® 564™ Thread Sealant – Low Strength	28755	250 ml	4
Loctite® 565™ PST® Thread Sealant – Controlled Strength	56507	6 ml	5
Loctite® 565™ PST® Thread Sealant – Controlled Strength	56531	50 ml	5
Loctite® 565™ PST® Thread Sealant – Controlled Strength	56541	250 ml	5
Loctite® 565™ PST® Thread Sealant – Controlled Strength	56571	300 ml	5
Loctite® 567™ PST® Thread Sealant with PTFE	33241	16 oz.	5
Loctite® 567™ PST® Thread Sealant with PTFE	56707	6 ml	5
Loctite® 567™ PST® Thread Sealant with PTFE	56747	50 ml	5
Loctite® 567™ PST® Thread Sealant with PTFE	56765	250 ml	5
Loctite® 5699™ RTV Grey, Silicone Gasket Maker	18581	300 ml	6
Loctite® 5699™ RTV Grey, Silicone Gasket Maker	18718	70 ml	6
Loctite® 5699™ RTV Grey, Silicone Gasket Maker	40505	190 ml aerosol	6
Loctite® 574™ Flange Sealant – Fast Cure	24018	50 ml	6
Loctite® 574™ Flange Sealant – Fast Cure	26338	250 ml	6
Loctite® 587™ Blue, High Performance RTV Silicone Gasket Maker	40462	190 ml aerosol	7
Loctite® 587™ Blue, High Performance RTV Silicone Gasket Maker	58730	70 ml	7
Loctite® 587™ Blue, High Performance RTV Silicone Gasket Maker	58775	300 ml	7
Loctite® 587™ Blue, High Performance RTV Silicone Gasket Maker	58791	17 liters	7
Loctite® 5920™ RTV Copper, Silicone Gasket Maker	30542	70 ml	6
Loctite® 5920™ RTV Copper, Silicone Gasket Maker	82046	300 ml	6
Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	40463	190 ml aerosol	6
Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	59830	70 ml	6
Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	59875	300 ml	6
Loctite® 598™ Black, High Performance RTV Silicone Gasket Maker	59891	49 lb.	6
Loctite® 598™ RTV Black, Silicone Gasket Maker	34018	0.5 oz.	6
Loctite® 603™ Retaining Compound – Press Fit/Oil Tolerant	21440	10 ml	9
Loctite® 603™ Retaining Compound – Press Fit/Oil Tolerant	21441	50 ml	9
Loctite® 603™ Retaining Compound – Press Fit/Oil Tolerant	21442	250 ml	9
Loctite® 609™ Retaining Compound – Press Fit/General Purpose	60921	10 ml	9
Loctite® 609™ Retaining Compound – Press Fit/General Purpose	60931	50 ml	9
Loctite® 609™ Retaining Compound – Press Fit/General Purpose	60941	250 ml	9
Loctite® 620™ Retaining Compound – Slip Fit/ High Temperature	62015	10 ml	9
Loctite® 620™ Retaining Compound – Slip Fit/ High Temperature	62040	50 ml	9
Loctite® 620™ Retaining Compound – Slip Fit/ High Temperature	62070	250 ml	9
Loctite® 641™ Retaining Compound	21458	50 ml	8
Loctite® 641™ Retaining Compound	28802	10 ml	8
Loctite® 660™ Quick Metal® Retaining Compound – Press Fit Repair	30287	250 ml	8
Loctite® 660™ Quick Metal® Retaining Compound – Press Fit Repair	66010	6 ml	8
Loctite® 660™ Quick Metal® Retaining Compound – Press Fit Repair	66040	50 ml	8
Loctite® 680™ Retaining Compound – Slip Fit/High Strength	68015	10 ml	9
Loctite® 680™ Retaining Compound – Slip Fit/High Strength	68035	50 ml	9
Loctite® 680™ Retaining Compound – Slip Fit/High Strength	68060	250 ml	9
Loctite® 7649™ Primer N™ (Acetone)	21347	25 g	2, 4, 8
Loctite® 7649™ Primer N™ (Acetone)	21348	4.5 oz.	2, 4, 8
Loctite® 7649™ Primer N™ (Acetone) (Aluminum Bottle)	38402	1.75 fl. oz.	2, 4, 8
Loctite® All-Purpose Spray Adhesive	30544	10.5 oz. aerosol	35
Loctite® Aqua Power® Biodegradable Cleaner & Degreaser	30565	17 oz. aerosol	31
Loctite® Aviation Gasket Sealant	30516	1 pt.	6
Loctite® Aviation Gasket Sealant	30517	0.25 pt.	6
Loctite® Belt Dressing & Conditioner	30527	12 oz. aerosol	28

Product Name	Part Number	Pkg.-Size	Page
Loctite® Big Foot™ Acrylic Pedestrian Grade – Grey	95591	1 gal.	21
Loctite® Big Foot™ Acrylic Primer	95581	1 gal.	20
Loctite® Big Foot™ Bristle Rollers	96153	2 pcs./case	20, 38
Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Black	96211	1 gal. kit	21
Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Grey	96261	1 gal. kit	21
Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Grey	96265	5 gal. kit	21
Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Safety Yellow	40302	1 gal. kit	21
Loctite® Big Foot™ Heavy Duty Pedestrian Grade – Safety Yellow	40305	5 gal. kit	21
Loctite® Big Foot™ Low Profile Pedestrian Grade – Safety Yellow	40352	1 gal. kit	21
Loctite® Big Foot™ Metal Primer	96132	1 gal.	20
Loctite® Big Foot™ Phenolic Roller Cores	96121	4 pcs./case	20, 38
Loctite® Big Foot™ Vehicular Grade – Black	96221	1 gal. kit	20
Loctite® Big Foot™ Vehicular Grade – Grey	96251	1 gal. kit	20
Loctite® Big Foot™ Vehicular Grade – Grey	96255	5 gal. kit	20
Loctite® Big Foot™ Water-Based Primer/Sealer	94142	1 gal. kit	20
Loctite® Big Foot™ Zero V.O.C. – Black	96231	1 gal. kit	20
Loctite® Big Foot™ Zero V.O.C. – Grey	39915	1 gal. kit	20
Loctite® Black Contact Adhesive	30540	5 fl. oz.	35
Loctite® Bottle Hand Pump – 250 ml bottle	97001	N/A	2, 38
Loctite® Bottle Hand Pump – 50 ml bottle	98415	N/A	2
Loctite® C5-A® Copper Based Anti-Seize Lubricant	38584	25 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	39643	1 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	39647	8 oz.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51001	1 oz.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51002	4 oz.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51003	12 oz. aerosol	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51004	13 oz. cartridge	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51005	10 oz.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51006	1 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51007	1 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51008	2.5 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51009	8 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51011	42 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51144	4 oz.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51146	425 lb.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51147	8 oz.	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51277	7 g	26
Loctite® C5-A® Copper Based Anti-Seize Lubricant	51299	2 g	26
Loctite® Caulking Gun Conversion Kit	98466	N/A	38
Loctite® Chisel® Gasket Remover (Methylene Chloride)	79040	18 oz. aerosol	6, 30
Loctite® Chisel® MC-FREE Gasket Remover	34663	15.25 oz. aerosol	30
Loctite® Clover® Silicon Carbide Grease Mix – Grade E	39452	(Grit 120)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade 1A	39510	(Grit 320)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade 2A	39523	(Grit 400)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade 3A	39536	(Grit 500)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade 4A	39549	(Grit 600)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade 5A	39561	(Grit 800)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade 6A	39574	(Grit 1000)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade 7A	39587	(Grit 1200)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade A	39401	(Grit 280)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade B	39413	(Grit 240)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade C	39426	(Grit 220)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade D	39439	(Grit 180)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade F	39463	(Grit 100)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade G	39473	(Grit 80)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade J	39483	(Grit 54)	32, 33
Loctite® Clover® Silicon Carbide Grease Mix – Grade NC	39499	(Grit 150)	32, 33

Product Name	Part Number	Pkg.-Size	Page
Loctite® Clover® Silicon Carbide Grease Mix, Duplex Can – Grit 120 & 280	39598	4 oz. kit	33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 1A	39515	(Grit 320)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 2A	39528	(Grit 400)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 3A	39541	(Grit 500)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 4A	39554	(Grit 600)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 5A	39566	(Grit 800)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 6A	39579	(Grit 1000)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade 7A	39592	(Grit 1200)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade A	39406	(Grit 280)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade B	39418	(Grit 240)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade C	39431	(Grit 220)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade D	39444	(Grit 180)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade E	39457	(Grit 120)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade F	39468	(Grit 100)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade G	39478	(Grit 80)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade J	39488	(Grit 54)	32, 33
Loctite® Clover® Silicon Carbide Pat Gel® Water Mix – Grade NC	39504	(Grit 150)	32, 33
Loctite® Cold Galvanizing Compound	82039	15 oz. aerosol	29
Loctite® Color Guard®, Black Tough Rubber Coating	34979	14.5 fl. oz.	29
Loctite® Color Guard®, Black Tough Rubber Coating	34980	1 gal.	29
Loctite® Color Guard®, Black Tough Rubber Coating	34894	11 oz. aerosol	29
Loctite® Color Guard®, Blue Tough Rubber Coating	34895	11 oz. aerosol	29
Loctite® Color Guard®, Blue Tough Rubber Coating	34982	14.5 fl. oz.	29
Loctite® Color Guard®, Blue Tough Rubber Coating	34983	1 gal.	29
Loctite® Color Guard®, Red Tough Rubber Coating	34896	11 oz. aerosol	29
Loctite® Color Guard®, Red Tough Rubber Coating	34985	14.5 fl. oz.	29
Loctite® Color Guard®, Red Tough Rubber Coating	34986	1 gal.	29
Loctite® Color Guard®, Yellow Tough Rubber Coating	34897	11 oz. aerosol	29
Loctite® Color Guard®, Yellow Tough Rubber Coating	34988	14.5 fl. oz.	29
Loctite® Color Guard®, Yellow Tough Rubber Coating	34989	1 gal.	29
Loctite® Contact Adhesive	30537	5 fl. oz.	35
Loctite® Copper Gasket Adhesive	30535	9 oz.	6
Loctite® Dielectric Grease	30536	0.33 oz.	24
Loctite® Dielectric Grease	37535	3 oz.	24
Loctite® Electrical Contact & Parts Cleaner	25791	11 oz. aerosol	30
Loctite® Electrical Contact Cleaner	24379	15 oz. aerosol	30
Loctite® Extend® Rust Treatment	30539	10.5 oz. aerosol	28
Loctite® Extend® Rust Treatment	75430	1 qt.	28
Loctite® Extend® Rust Treatment	75448	1 gal.	28
Loctite® Extend® Rust Treatment	75465	5 gal.	28
Loctite® Extreme Pressure Grease	51242	14.5 oz.	24
Loctite® Fixmaster® 4 Minute Epoxy	97434	50 ml	35
Loctite® Fixmaster® Aluminum Liquid	97453	1 lb. kit	11
Loctite® Fixmaster® Aluminum Putty	97463	1 lb. kit	11
Loctite® Fixmaster® Anchor Bolt Grout	1108885	20.7 fl. oz. dual cartridge	17
Loctite® Fixmaster® Anchor Bolt Grout HP	1108757	86 fl. oz. coax cartridge	17
Loctite® Fixmaster® Anchor Bolt Grout HP	1108758	20.7 fl. oz. dual cartridge	17
Loctite® Fixmaster® Concrete Repair Epoxy	39366	4 oz. stick	14
Loctite® Fixmaster® Crack Filler	40346	1 gal. kit	14
Loctite® Fixmaster® Crack Filler NS	1108886	86 fl. oz. coax cartridge	14
Loctite® Fixmaster® Deep Pour Grout	99545	5 gal. kit	17
Loctite® Fixmaster® Epoxy Floor Resurfacer	40325	40 lb.	18
Loctite® Fixmaster® Epoxy Floor Resurfacer	40326	20 sq. ft.	18
Loctite® Fixmaster® Etching Agent	99626	3 fl. oz.	22
Loctite® Fixmaster® Fast Cure Epoxy, Mixer Cups	21425	10 - 0.12 fl. oz. cups	35
Loctite® Fixmaster® Fast Cure Epoxy, Mixer Cups	21426	10 - 1 oz. cups	35
Loctite® Fixmaster® Fast Cure Epoxy, Mixer Cups	39088	4 - 0.12 fl. oz. cups	35

Product Name	Part Number	Pkg.-Size	Page
Loctite® Fixmaster® Fast Set Grout	39637	2 gal. kit	17
Loctite® Fixmaster® Fast Set Steel Epoxy	96604	50 ml	10
Loctite® Fixmaster® Fast Set Steel Putty	39917	1 lb. kit	10
Loctite® Fixmaster® Flex 80™ Liquid	97412	6 lb. kit	14
Loctite® Fixmaster® Flex 80™ Liquid	97413	1 lb. kit	14
Loctite® Fixmaster® Flex 80™ Putty	97422	6 lb. kit	13
Loctite® Fixmaster® Flex 80™ Putty	97423	1 lb. kit	13
Loctite® Fixmaster® Flexible Joint Sealant	40347	1 gal. kit	14
Loctite® Fixmaster® Flex™ Cleaner	39636	4 fl. oz.	22
Loctite® Fixmaster® Flex™ Conveyor Belt Repair Kit	98693	1 lb. kit	23
Loctite® Fixmaster® Flex™ Metal Primer	98471	3.3 fl. oz.	12, 22
Loctite® Fixmaster® Floor Fill	99361	10 lb. kit	15
Loctite® Fixmaster® Floor Fill	99365	40 lb. kit	15
Loctite® Fixmaster® General Purpose Epoxy, Mixer Cups	21427	10 - 0.12 fl. oz. cups	35
Loctite® Fixmaster® High Performance Epoxy	99392	2 gal. kit	35
Loctite® Fixmaster® High Performance Epoxy	99393	1 oz.	35
Loctite® Fixmaster® High Performance Epoxy	99394	50 ml	35
Loctite® Fixmaster® High Performance Quartz	96495	42 lb. kit	15
Loctite® Fixmaster® High Solids Clear Primer	40319	1 gal. kit	18
Loctite® Fixmaster® High Solids Novolac Epoxy	40344	3.5 gal. resin	19
Loctite® Fixmaster® High Solids Novolac Epoxy	40345	1.5 gal. hardener	19
Loctite® Fixmaster® Instant Belt Repair	37719	1 lb.	22
Loctite® Fixmaster® Magna-Crete	1012500	1 lb. kit	15
Loctite® Fixmaster® Magna-Crete	95551	1 gal. kit	15
Loctite® Fixmaster® Magna-Crete	95555	5 gal. kit	15
Loctite® Fixmaster® Magna-Crete Activator	36334	10 lb.	14
Loctite® Fixmaster® Magna-Crete Activator	40898	2,475 lb.	14
Loctite® Fixmaster® Magna-Crete Aggregate	42066	55 gal.	14
Loctite® Fixmaster® Magna-Crete Summer Additive	40270	1 lb.	14
Loctite® Fixmaster® Magna-Crete Winter Additive	40271	1 lb.	14
Loctite® Fixmaster® Marine Chocking – Green	97572	2 gal. kit	16
Loctite® Fixmaster® Marine Chocking – Orange	37316	1 gal. kit	16
Loctite® Fixmaster® Marine Chocking – Orange	96102	2 gal. kit	16
Loctite® Fixmaster® Metal Magic Steel™	98853	4 oz.	11
Loctite® Fixmaster® Poxy Pak™, Fast Cure Epoxy (Clear Liquid)	81120	1 oz.	35
Loctite® Fixmaster® Rapid Rubber Repair Dispenser	39635	N/A	23, 38
Loctite® Fixmaster® Rapid Rubber Repair Static Mixers	39633	6 nozzles	22, 38
Loctite® Fixmaster® Rapid Rubber Repair Urethane	96675	400 ml cartridge	23
Loctite® Fixmaster® Rapid Rubber Repair Urethane	96676	150 ml	23
Loctite® Fixmaster® Rapid Rubber Repair Urethane Kit	96677	400 ml kit	23
Loctite® Fixmaster® Self Leveling Flooring Epoxy	40332	1 gal. kit	19
Loctite® Fixmaster® Self Leveling Flooring Epoxy Additive	40343	25 lb.	18
Loctite® Fixmaster® Self Leveling Flooring Epoxy Hardener	40341	5 gal.	18
Loctite® Fixmaster® Stainless Steel Putty	97443	1 lb. kit	10
Loctite® Fixmaster® Steel Liquid	97483	1 lb. kit	10
Loctite® Fixmaster® Steel Liquid	97484	4 lb. kit	10
Loctite® Fixmaster® Steel Putty	99912	25 lb. kit	10
Loctite® Fixmaster® Steel Putty	99913	1 lb. kit	10
Loctite® Fixmaster® Steel Putty	99914	4 lb. kit	10
Loctite® Fixmaster® Super Grout	33510	5 gal. kit	17
Loctite® Fixmaster® Superior Metal	97473	1 lb. kit	11
Loctite® Fixmaster® Superior Metal	40900	4 kg kit	11
Loctite® Fixmaster® Superior Performance Urethane	40311	1 gal. kit	19
Loctite® Fixmaster® Superior Performance Urethane	40314	10 oz.	18
Loctite® Fixmaster® Superior Performance Urethane	40315	2 oz.	18
Loctite® Fixmaster® Underwater Repair Epoxy	82093	4 oz.	10
Loctite® Fixmaster® Water Based Epoxy Primer/Sealer	40348	2 gal. kit	18





Product Ordering Information

Product Name	Part Number	Pkg.-Size	Page
Loctite® Nordbak® Wear Resistant Putty	98742	1 lb. kit	13
Loctite® Nordbak® Wear Resistant Putty	98743	2 lb. kit	13
Loctite® Fixmaster® Wet Surface Repair Putty	96583	1 lb. kit	10
Loctite® Foldable Caulking gun	98500	N/A	38
Loctite® Food Grade Anti-Seize	51168	8 oz.	27
Loctite® Food Grade Anti-Seize	51170	2 lb.	27
Loctite® Food Grade Anti-Seize	51171	40 lb.	27
Loctite® Food Grade Grease	51252	14.5 oz. aerosol	24
Loctite® Form-A-Thread® Stripped Thread Repair Kit	28654	12.9 ml	37
Loctite® Freeze & Release	996456	13.52 fl. oz. aerosol	25
Loctite® Gasket Sealant 1	30510	1.5 oz.	6
Loctite® Gasket Sealant 1	30511	3 oz.	6
Loctite® Gasket Sealant 1	30512	7 fl. oz.	6
Loctite® Gasket Sealant 2	30513	1.5 oz.	6
Loctite® Gasket Sealant 2	30514	3 oz.	6
Loctite® Gasket Sealant 2	30515	7 fl. oz.	6
Loctite® Gasket Sealant 2	80964	5 gal.	6
Loctite® Gear, Chain and Cable Lubricant	81251	12 oz. aerosol	24
Loctite® Graphite-50™ Anti-Seize	51084	1 lb.	26
Loctite® H.V.A.C. Blue Pipe Joint Compound	82480	0.25 pt.	4
Loctite® H.V.A.C. Blue Pipe Joint Compound	82481	1 pt.	4
Loctite® H8600™ Weld Eliminator™ Structural Adhesive	40875	50 ml	35
Loctite® Heavy Duty Anti-Seize	36354	8 lb.	27
Loctite® Heavy Duty Anti-Seize	51605	9 oz.	27
Loctite® Heavy Duty Anti-Seize	51606	1.2 lb.	27
Loctite® Heavy Duty Anti-Seize	51607	2.3 lb.	27
Loctite® Heavy Duty Anti-Seize	51608	45 lb.	27
Loctite® Heavy Duty Anti-Seize	51609	1 oz.	27
Loctite® Heavy Duty Rubberized Undercoating	30538	16 oz. aerosol	29
Loctite® High Performance N-5000™ High Purity Anti-Seize	51572	1 lb.	26
Loctite® Hi-Tack Gasket Sealant	30524	0.25 pt.	6
Loctite® Hi-Tack Gasket Sealant	30525	1 pt.	6
Loctite® Hi-Tack Gasket Sealant	30526	9 oz. aerosol	6
Loctite® Hydraulic Jack Oil	30522	1 qt.	24
Loctite® Hydraulic Jack Oil	30523	1 gal.	24
Loctite® Industrial Hand Wipes	34943	75 count	30
Loctite® Industrial Hand Wipes	34944	130 count	30
Loctite® Industrial Manual Grease Dispenser	98431	N/A	25, 38
Loctite® Industrial Strength Paint Stripper	81716	18 oz. aerosol	30
Loctite® Instant Gasket	40478	90 ml aerosol	7
Loctite® Instant Gasket	40479	190 ml aerosol	7
Loctite® Maintain® Lubricant Penetrant	81204	16 oz. aerosol	24
Loctite® Maintenance Tackle Box	33486	N/A	36
Loctite® Manual Applicator	983531	N/A	38
Loctite® Manufacturing Reliability Toolbox	31362	N/A	36
Loctite® Marine Grade Anti-Seize	34026	1 lb.	27
Loctite® Marine Grade Anti-Seize	34395	8 oz.	27
Loctite® Maxi-Coat™	51211	12 oz. aerosol	29
Loctite® Maxi-Coat™	51213	1 gal.	29
Loctite® Maximum Strength Headliner Adhesive	37312	16.75 oz.	35
Loctite® Mixer Blades	96131	1 pc.	20, 38
Loctite® Moly Dry Film Lubricant	39895	12 oz. aerosol	24
Loctite® Moly Dry Film Lubricant	39896	1.3 lb.	24
Loctite® Moly Dry Film Lubricant	39897	10 lb.	24
Loctite® Moly Paste	51048	8 oz.	26
Loctite® Moly Paste	51049	1 lb.	26
Loctite® Moly Paste	51050	12 oz. aerosol	26

Product Name	Part Number	Pkg.-Size	Page
Loctite® Moly Paste	51145	15 lb.	26
Loctite® Moly-50™ Anti-Seize	51094	1 lb.	26
Loctite® Multi-Purpose Glass Cleaner	30546	18.75 oz. aerosol	30
Loctite® N-1000™ High Purity Anti-Seize	51115	8 oz.	26
Loctite® N-1000™ High Purity Anti-Seize	51116	1 lb.	26
Loctite® N-1000™ High Purity Anti-Seize	51117	2 lb.	26
Loctite® N-5000™ High Purity Anti-Seize	51243	8 oz.	26
Loctite® N-5000™ High Purity Anti-Seize	51245	8 lb.	26
Loctite® N-5000™ High Purity Anti-Seize	51246	2 lb.	26
Loctite® N-5000™ High Purity Anti-Seize	51269	1 lb.	26
Loctite® N-5000™ High Purity Anti-Seize	51346	1 oz.	26
Loctite® N-7000™ High Purity Anti-Seize	51270	1 lb.	26
Loctite® N-7000™ High Purity Anti-Seize	51272	8 oz.	26
Loctite® N-7000™ High Purity Anti-Seize	51273	2 lb.	26
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	23811	1 gal.	31
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	82244	4 fl. oz.	31
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	82249	24 fl. oz.	31
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	82251	1 gal.	31
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	82253	5 gal.	31
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	82254	15 gal.	31
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser	82255	55 gal.	31
Loctite® Natural Blue® Biodegradable Cleaner & Degreaser, Fragrance-Free	20279	55 gal.	31
Loctite® Nickel Anti-Seize	51102	1 lb.	26
Loctite® Nickel Anti-Seize	51152	8 lb.	26
Loctite® Nickel Anti-Seize	51286	12 oz. aerosol	26
Loctite® Nickel Anti-Seize	77124	8 oz.	26
Loctite® Nickel Anti-Seize	77164	1 lb.	26
Loctite® Nickel Anti-Seize	77175	5 gal.	26
Loctite® No More Leaks™, White Threaded Plastic Pipe Sealant	80724	7 fl. oz.	4
Loctite® No More Leaks™, White Threaded Plastic Pipe Sealant	80725	2 fl. oz.	4
Loctite® No More Leaks™, White Threaded Plastic Pipe Sealant	80726	1 pt.	4
Loctite® Non-Chlorinated Parts Cleaner	30545	14.75 oz. aerosol	30
Loctite® Non-Flammable Electrical Contact Cleaner	36646	14 oz. aerosol	30
Loctite® Nordbak® Brushable Ceramic – Grey	98732	6 lb. kit	13
Loctite® Nordbak® Brushable Ceramic – Grey	98733	2 lb. kit	13
Loctite® Nordbak® Brushable Ceramic – Thin Mil – Black	40590	2 lb. kit	12
Loctite® Nordbak® Brushable Ceramic – Thin Mil – Blue	40591	2 lb. kit	12
Loctite® Nordbak® Brushable Ceramic – Thin Mil – Grey	40592	2 lb. kit	12
Loctite® Nordbak® Brushable Ceramic – White	96443	2 lb. kit	13
Loctite® Nordbak® Castable Wearing Compound	98992	25 lb. kit	12
Loctite® Nordbak® Ceramic Tile Adhesive	97762	20 lb. kit	12
Loctite® Nordbak® Chemical Resistant Coating	96092	12 lb. kit	12, 15, 28
Loctite® Nordbak® Combo Bead Wearing Compound	96303	6 lb. kit	12
Loctite® Nordbak® Fast Cure Pneu-Wear	96363	6 lb. kit	12
Loctite® Nordbak® Fast Cure Wearing Compound	96373	6 lb. kit	12
Loctite® Nordbak® High Impact Wearing Compound	39918	25 lb. kit	13
Loctite® Nordbak® High Temperature Brushable Ceramic	96433	2 lb. kit	12
Loctite® Nordbak® High Temperature Pneu-Wear	98372	25 lb. kit	12
Loctite® Nordbak® High Temperature Wearing Compound	99112	25 lb. kit	12
Loctite® Nordbak® Low Odor Wearing Compound	41343	25 lb. kit	12
Loctite® Nordbak® Pneu-Wear	98382	25 lb. kit	13
Loctite® Nordbak® Pneu-Wear	98383	3 lb. kit	13
Loctite® Nordbak® Ultra High Temperature Pneu-Wear	96332	25 lb. kit	12
Loctite® Nordbak® Ultra High Temperature Wearing Compound	96392	25 lb. kit	12
Loctite® Nordbak® Wearing Compound	99812	25 lb. kit	12
Loctite® Nordbak® Wearing Compound	99813	5 lb. kit	12
Loctite® ODC-Free Cleaner & Degreaser	20162	16 fl. oz.	2, 4, 6, 8, 12, 31

Product Name	Part Number	Pkg.-Size	Page
Loctite® ODC-Free Cleaner & Degreaser	20260	1 gal.	2, 4, 6, 8, 12, 31
Loctite® ODC-Free Cleaner & Degreaser	22355	15 oz. aerosol	2, 4, 6, 8, 12, 31
Loctite® O-Ring Making Kit – Metric	40488	N/A	37
Loctite® O-Ring Making Kit – Standard	00112	N/A	37
Loctite® Penetrating Oil	51221	12 oz. aerosol	24
Loctite® Penetrating Oil	80032	1 pt.	24
Loctite® Pipe Joint Compound	30556	0.25 pt.	4
Loctite® Pipe Joint Compound	30557	1 pt.	4
Loctite® Pipe Repair Kit	96321	2" x 6' tape	37
Loctite® Pipe Repair Kit	96322	4" x 12' tape	37
Loctite® Primer for Color Guard®	34994	1 gal.	28
Loctite® Pro Strength Degreaser	30521	15 oz. aerosol	31
Loctite® Pro Strength Parts Cleaner	30548	19 oz. aerosol	31
Loctite® Pro Strength Varnish Remover	30529	12 oz. aerosol	30
Loctite® Quick Service Toolkit	00101	N/A	36
Loctite® QuickStix™ 248™ Threadlocker – Medium Strength	37087	19 g	3
Loctite® QuickStix™ 248™ Threadlocker – Medium Strength	37684	9 g	3
Loctite® QuickStix™ 268™ Threadlocker – High Strength	37685	9 g	3
Loctite® QuickStix™ 268™ Threadlocker – High Strength	37686	19 g	3
Loctite® QuickStix™ 534™ Hi-Tack Gasket Dressing	39155	9 g	6
Loctite® QuickStix™ 534™ Hi-Tack Gasket Dressing	39156	19 g	6
Loctite® QuickStix™ 534™ Hi-Tack Gasket Dressing	39157	38 g	6
Loctite® QuickStix™ 548™ Gasket Eliminator® Flange Sealant	39151	9 g	7
Loctite® QuickStix™ 548™ Gasket Eliminator® Flange Sealant	39152	18 g	7
Loctite® QuickStix™ 548™ Gasket Eliminator® Flange Sealant	39153	37 g	7
Loctite® QuickStix™ 561™ PST® Thread Sealant	37127	19 g	5
Loctite® QuickStix™ 668™ Retaining Compound	39147	9 g	9
Loctite® QuickStix™ 668™ Retaining Compound	39148	19 g	9
Loctite® QuickStix™ 668™ Retaining Compound	39149	38 g	9
Loctite® QuickStix™ 7088™ Primer	1069258	17 g stick	2, 4, 8
Loctite® QuickStix™ C5-A® Copper Anti-Seize	37229	20 g	26
Loctite® QuickStix™ Heavy Duty Anti-Seize	41205	20 g	27
Loctite® QuickStix™ Silver Grade Anti-Seize	37230	20 g	26
Loctite® QuickTite® Instant Adhesive Gel	39202	0.14 oz.	35
Loctite® Reliability Tacklebox	39062	N/A	36
Loctite® Silicone Lubricant	51360	5.3 oz.	24
Loctite® Silicone Lubricant	81246	13 oz. aerosol	24
Loctite® Silver Grade Anti-Seize	76732	8 oz.	26
Loctite® Silver Grade Anti-Seize	76759	12 oz. aerosol	26
Loctite® Silver Grade Anti-Seize	76764	1 lb.	26
Loctite® Silver Grade Anti-Seize	76775	5 gal.	26
Loctite® Silver Grade Anti-Seize	80206	1 gal.	26
Loctite® Silver Grade Anti-Seize	80209	4 oz.	26
Loctite® Solvo-Rust® Super Penetrating Oil	81252	12.25 oz. aerosol	24
Loctite® Superflex® Black RTV, Silicone Adhesive Sealant	40464	190 ml aerosol	6
Loctite® Superflex® Black RTV, Silicone Adhesive Sealant	59330	80 ml	6
Loctite® Superflex® Black RTV, Silicone Adhesive Sealant	59375	300 ml	6
Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	30518	12 oz.	6
Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	30533	300 ml	6
Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	30560	80 ml	6
Loctite® Superflex® Blue RTV, Silicone Adhesive Sealant	40482	190 ml aerosol	6
Loctite® Superflex® Clear RTV, Silicone Adhesive Sealant	40481	190 ml aerosol	6
Loctite® Superflex® Clear RTV, Silicone Adhesive Sealant	59530	80 ml	6
Loctite® Superflex® Clear RTV, Silicone Adhesive Sealant	59575	300 ml	6
Loctite® Superflex® Non-Corrosive RTV, Silicone Adhesive Sealant	51387	80 ml	6
Loctite® Superflex® Non-Corrosive RTV, Silicone Adhesive Sealant	51388	300 ml	6
Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	40465	190 ml aerosol	6

Product Name	Part Number	Pkg.-Size	Page
Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	59630	80 ml	6
Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	59675	300 ml	6
Loctite® Superflex® Red High Temp RTV, Silicone Adhesive Sealant	82279	12 oz.	6
Loctite® Superflex® White RTV, Silicone Adhesive Sealant	40466	190 ml aerosol	6
Loctite® Superflex® White RTV, Silicone Adhesive Sealant	59430	80 ml	6
Loctite® Superflex® White RTV, Silicone Adhesive Sealant	59475	300 ml	6
Loctite® Thinner for Color Guard®	34995	1 gal.	28
Loctite® Thread Sealant with PTFE	30534	0.25 pt.	4
Loctite® Thread Sealant with PTFE	30561	1 pt.	4
Loctite® Toolbox	38956	N/A	36
Loctite® Urethane Sealant – Black	36132	10.2 oz.	14
Loctite® Urethane Sealant – Grey	39916	10.2 oz.	14
Loctite® ViperLube® Clear High Performance Synthetic Grease	39341	3 oz.	25
Loctite® ViperLube® Clear High Performance Synthetic Grease	39342	400 g	25
Loctite® ViperLube® Clear High Performance Synthetic Grease	39363	120 lb.	25
Loctite® ViperLube® Clear High Performance Synthetic Grease	39364	30 lb.	25
Loctite® ViperLube® High Performance Synthetic Grease	36780	1 cc	25
Loctite® ViperLube® High Performance Synthetic Grease	36781	3 oz.	25
Loctite® ViperLube® High Performance Synthetic Grease	36782	14 oz.	25
Loctite® ViperLube® High Performance Synthetic Grease	36783	400 g	25
Loctite® ViperLube® High Performance Synthetic Grease	36784	0.42 oz.	25
Loctite® ViperLube® High Performance Synthetic Grease	36786	10.1 oz. aerosol	24
Loctite® ViperLube® High Performance Synthetic Grease	37061	30 lb.	25
Loctite® ViperLube® High Performance Synthetic Grease	37710	120 lb.	25
Loctite® White High-Temp Anti-Seize	34517	8 oz.	26
Loctite® White High-Temp Anti-Seize	34518	1 lb.	26
Loctite® White Lithium Grease	30530	1.5 oz.	24
Loctite® White Lithium Grease	30543	10.75 oz. aerosol	24
Loctite® Zinc Anti-Seize	39901	1 lb.	27



Name: _____

Area: _____

Reliability Improvement Suggestion

1. Problem Equipment _____ Department or Area _____
 Describe problem including failing components: _____

 How often does this happen? _____ Times per month _____ Times per year
 Describe negative impact: _____

 Describe your intended actions including products to be used: _____

 Necessary products issued? Yes No Need Loctite rep help? Yes No

2. Problem Equipment _____ Department or Area _____
 Describe problem including failing components: _____

 How often does this happen? _____ Times per month _____ Times per year
 Describe negative impact: _____

 Describe your intended actions including products to be used: _____

 Necessary products issued? Yes No Need Loctite rep help? Yes No

Additional Training Needed

Topics (Check appropriate boxes)	Comments
<input type="checkbox"/> Mechanical Basics & Failure Root Causes	_____
<input type="checkbox"/> Rebuild/Resurface Shafts <input type="checkbox"/> Wear Prevention	_____
<input type="checkbox"/> Machine Base Grouting	_____
<input type="checkbox"/> Belt Jointing & Repair	_____
<input type="checkbox"/> Floor Repair & Resurface	_____
<input type="checkbox"/> Anti-Slip Safety Flooring	_____
<input type="checkbox"/> Corrosion Protection (tanks, decking, etc.)	_____

Training Critique

Check appropriate boxes	Great	O.K.	Poor
I learned useful information and proactive techniques for my job	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
The instructor was well informed and his style made it easy to learn	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
The examples helped me to understand where I can help increase reliability	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
The demos and visual aids were used effectively and helped me learn	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
The reference handouts are on target and will be helpful reminders	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Length of class <input type="checkbox"/> Too Long <input type="checkbox"/> Just Right <input type="checkbox"/> Too Short			
Pace of class <input type="checkbox"/> Too Fast <input type="checkbox"/> Just Right <input type="checkbox"/> Too Slow			

Comments: _____

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 1001 Trout Brook Crossing, Rocky Hill, CT, 06067 • www.henkelna.com/mro • www.loctite.com

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