



FREKOTE®

Frekote® WOLO-HL™

*A Reduced VOC SemiPermanent
Release Agent for Low VOC
Polyester Gelcoat Parts*

Frekote® WOLO-HL™ mold release is a proprietary, solvent-based product developed for releasing low VOC polyester gelcoat and other tough releasing polyester structures. This system can be applied at room temperature and cured at ambient shop temperatures within 30 minutes. This product also offers a reduction in mold release VOCs by 72%.



Henkel



Frekote® WOLO-HL™

*A Reduced VOC SemiPermanent
Release Agent for Low VOC
Polyester Gelcoat Parts*



Features and Benefits

- Multiple-release technology for low VOC gelcoat
- Frekote® WOLO-HL™ can be applied and cured at room temperature
- No sealer is required, which lowers the cost of application
- Environmentally compliant (reduced VOC)
- No CFCs
- Improved storage stability, 12 months from Date of Manufacture for product stored at room temperature
- High gloss retention
- Maximum slip and higher release performance

Ordering Information

| Item Number | Container Size | Pcs/Case |
|-------------|--------------------|----------|
| 1102837 | 1 gallon can | 1 |
| 1102839 | 5 gallon container | 1 |
| 1104253 | 55 gallon drum | 1 |



Visit the web for
immediate access to:

- ✓ Distributor Information
- ✓ Technical Data Sheets
- ✓ Material Safety Data Sheets
- ✓ Product Literature

For technical product assistance, call 1-800-562-8483.

Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, CT 06067
U.S.A
www.henkelna.com

Operation and Application

- We strongly suggest that molds be thoroughly clean and dry prior to application of the release agent. Henkel offers Frekote® PMC™ and Frekote® 915WB™ as ideal mold cleaners for this application.
- Frekote® WOLO-HL™ should be applied to properly prepared molds at room temperature.
- Wipe on and leave on application methods may be employed.
- Apply a thin, even coat (the surface should be wet but not running or dripping).
- Do not over-apply.
- Puddles or large drops should be avoided.
- A minimum of four to six coats should be applied for seasoned mold and six to eight coats to a new or green mold, allowing for a 15-minute dry time between coats.
- Frekote® WOLO-HL™ must be cured for approximately 30 minutes at 68°F after the last coat.

Touch-Up

Touch-up coats should be applied to areas where poorer release is noticed. This will reduce the possibility of release agent or polymer build-up. The frequency of touch-up will depend on the polymer type, mold configuration, and abrasion parameters.