



**FREKOTE®**

# Frekote® Aqualine® C-600™

*A Water-Based  
Release Agent for High  
Performance Composites*

Frekote® Aqualine® C-600™ mold release agent is a proprietary water-based emulsion originally developed for releasing large scale parts such as wind blades and is ideal for numerous other high performance composite structures.



**Henkel**



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## Features and Benefits

- Multiple release technology
- Room temperature application
- Fast curing
- Non flammable
- Low VOC (23 g/L)
- Low mold build-up equals reliability
- Reduced reject rates
- Improved storage stability, 9 months from Date of Manufacture at 77°F
- Freeze / thaw stable

## Ordering Information

Item Number	Container Size	Pcs/Case
1102213	1 gallon container	1
1102214	5 gallon container	1
1102215	55 gallon drum	1



Visit the web for  
immediate access to:

- ✓ Distributor Information
- ✓ Technical Data Sheets
- ✓ Material Safety Data Sheets
- ✓ Product Literature

For technical product assistance, call 1-800-562-8483.

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## Operation and Application

- We strongly suggest that molds be thoroughly clean and dry prior to application of the release agent. Henkel offers Frekote® PMC™ and Frekote® 915WB™ as ideal mold cleaners for this application. Heavy mold build-up could require abrasion (sand or glass beadings) followed by a cleaner washing. This will remove all types of build-up or previous release contamination.
- Frekote® Aqualine® C-600™ is used as received and normally wipe-applied at room temperature to mold surfaces.
- For best results wipe on and wipe off, applying thin, even coats.
- This product must be cured for approximately 30 minutes at room temperature.

## Touch-Up

Touch-up coats should only be applied to areas where poorer release is noticed. This will reduce the possibility of release agent or polymer build-up. The frequency of touch-up will depend on the polymer type, mold configuration, and abrasion parameters.