



# PRESSURE SENSITIVE HOT MELT ADHESIVES

**Hysol<sup>®</sup>**

## Advantages

- Permanently Tacky
- Broad Substrate Adhesion
- Long Open Time
- Repositionable

## Applications

- Door Panels
- Overhead Systems
- Instrument Panels
- Seating
- Package Trays
- Watershields

## **PRESSURE SENSITIVE** Hot Melt Adhesives



**Henkel**

## PRESSURE SENSITIVE Hot Melt Adhesives

PRODUCT	APPEARANCE	OPEN TIME	VISCOSITY (cps)	DISPENSE TEMPERATURE	RING & BALL	TEMPERATURE CREEP RESISTANCE	KEY FEATURES	AVAILABLE PACKAGES SIZES
Plastilock® PL954B™ Hot Melt Adhesive	Amber	N/A	50,000 @ 375°F (190°C)	375°F-400°F (190°C-204°C)	300°F (149°C)	180°F-200°F (82°C-93°C)	Excellent shear strength on low energy surfaces. Can be used as an unsupported pressure sensitive film adhesive coating on a release paper liner. Excellent combination of peel and shear properties.	5 lb. Box Roll .006 42" x 900'
Plastilock® PL936™ Hot Melt Adhesive	Yellow	N/A	66,875 @ 300°F (149°C) 21,563 @ 325°F (162°C) 8,000 @ 350°F (177°C) 60,000 @ 275°F (135°C)	300°F-350°F (149°C-177°C)	208°F (126°C)	N/A	Sprayable, high performance, 100% solids, pressure sensitive adhesive. Exhibits excellent peel values at elevated and low temperatures. Bonds foams, fabrics, carpets, sound deadeners, decorative wood, and various flexible and rigid substrates. Good peel strength. Has the ability to wet out low surface energy plastics such as polypropylene. Designed for application by spraying, swirling or extruding.	45 lb. Box
Plastilock® PL935™ Hot Melt Adhesive	Clear	N/A	11,250 @ 300°F (149°C) 7,063 @ 325°F (162°C) 4,750 @ 350°F (176°C)	300°F-350°F (149°C-177°C)	166°F (74°C)	120°F-140°F (49°C-60°C)	Sprayable, high performance, 100% solids, pressure sensitive adhesive. Exhibits excellent peel values at low temperatures. Good peel strength. Has the ability to wet out low surface energy plastics such as polypropylene. Designed for application by spraying, swirling or extruding. 100% solids – no waste. Non-toxic. Immediate use – no waiting. Shelf life stability. Non-flammable. Bonds foams, fabrics, carpets, sound deadeners, decorative wood, and various flexible and rigid substrates.	45 lb. Box
Plastilock® PL931™ Hot Melt Adhesive	Clear	N/A	20,000 @ 300°F (149°C) 11,500 @ 325°F (162°C) 8,500 @ 350°F (176°C)	300°F-350°F (149°C-177°C)	174°F (79°C)	130°F-150°F (54°C-65°C)	Sprayable, high performance, 100% solids, pressure sensitive adhesive. Exhibits excellent peel values at low temperatures. Good peel strength in general. Has the ability to wet out low surface energy plastics such as polypropylene. Designed for application by spraying, swirling or extruding. 100% solids – no waste. Non-toxic. Immediate use – no waiting. Shelf life stability. Non-flammable. No odor. Bonds foams, fabrics, carpets, sound deadeners, decorative wood, and various flexible and rigid substrates.	45 lb. Box
Plastilock® PL919™ Hot Melt Adhesive	Amber	N/A	52,000 @ 350°F (176°C)	375°F-400°F (190°C-204°C)	260°F (126°C)	160°F-180°F (71°C-82°C)	Exhibits excellent peel strength on low energy surfaces, available in film or bulk. Excellent tack and peel strength.	Roll .006 38" x 1200'
Plastilock® PL911™ Hot Melt Adhesive	Amber	N/A	125,000 @ 275°F (135°C) 70,000 @ 300°F (149°C) 22,500 @ 350°F (177°C) 8,500 @ 400°F (204°C)	350°F-400°F (176°C-204°C)	160°F (71°C)	120°F-140°F (49°C-60°C)	High tack, low pressure, spray hot melt adhesive that bonds to a wide variety of substrates. Designed to bond luan to EPS, and steel and aluminum frames. Also bonds to a wide variety of plastics, carpets, H.P.L., and vinyls. VOC free. High tack. Long assembly time. Fully cures in 24 hours.	55 gal. Fiber Drum
Euromelt® EM-357US™ Hot Melt Adhesive	Light Yellow	N/A	900 @ 300°F (149°C)	250°F-325°F (121°C-163°C)	162°F (72°C)	140°F (60°C)	High performance, low viscosity, labeling hot melt designed to run on roll or magazine fed labelers. It features aggressive tack which patterns well with little adhesive applied. Excellent flexibility and outstanding machining properties while maintaining strength and adhesion.	25 lb. Box
Technomelt® 86-8845™ (AM2-112-2™) Hot Melt Adhesive	Amber	N/A	18,000 @ 350°F (176°C) 9,000 @ 375°F (190°C)	350°F-375°F (176°C-190°C)	220°F (104°C)	190°F (88°C)	Permanent, pressure sensitive, hot melt designed as an aggressive high grade assembly system. This product has intermediate viscosity and high heat resistance. Adheres well to polyolefin and corrugated, as well as a variety of substrates. Final bonds exhibit good adhesion, peel, and shear resistance.	24 lb. Six Pack Cavity Box
Technomelt® 80-8897™ Hot Melt Adhesive	Light Amber	N/A	50,000 @ 50°F (10°C)	340°F-370°F (171°C-188°C)	260°F (126°C)	195°F (90°C)	General purpose, pressure sensitive hot melt designed for demanding assembly applications. Offers clean machining during application with good heat resistance. Good adhesion to a wide variety of substrates, including painted or bare metal, and rigid plastics.	40 lb. Plus Pack Box-Plain
Euromelt® 80-8697™ Hot Melt Adhesive	Light Amber	N/A	50,000 @ 300°F (149°C) 17,500 @ 325°F (162°C) 8,000 @ 350°F (177°C)	340°F-370°F (171°C-188°C)	245°F (118°C)	170°F (77°C)	General purpose, pressure sensitive, hot melt designed for the manufacture of pre-applied labels and tags. Offers clean machining during application with good die-cutability during finishing. Good adhesion to a wide variety of substrates, including corrugated box board, polyolefins, and Mylar®.	350 lb. Hot Pack Fiber Drum 40 lb. Plus Pack Box-Plain
Technomelt® 80-8668™ Hot Melt Adhesive	Amber	N/A	36,000 @ 350°F (177°C) 18,000 @ 375°F (190°C)	350°F-375°F (176°C-190°C)	284°F (140°C)	215°F (101°C)	A high viscosity, permanent, pressure sensitive hot melt designed for assembly application requiring high peel, shear, and heat resistance. Adheres well to a wide variety of substrates. Has high tack and good green strength.	24 lb. Six Pack Cavity Box
Euromelt® 80-4135™ Hot Melt Adhesive	Amber	N/A	18,000 @ 350°F (177°C) 9,000 @ 375°F (190°C)	350°F-375°F (176°C-190°C)	250°F (121°C)	190°F (88°C)	Permanent, pressure sensitive, hot melt designed as an aggressive, high grade, assembly system. The viscosity is intermediate for HMPSA products and the softening point is on the higher end. Adheres well to polyolefin and corrugated, as well as to a variety of substrates. Final bonds exhibit good adhesion, peel, and shear resistance.	350 lb. Hot Pack Fiber Drum 40 lb. Plus Pack Box-Plain 24 lb. Six Pack Cavity Box-Release Coated



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