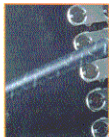


# LOCTITE®

## FIXMASTER® BELT REPAIR URETHANES



## BENEFITS

### LOCTITE® RAPID RUBBER BELT REPAIR

- Reduces downtime
- Prevents premature wear of belt splices
- High percent of elongation strength
- Remains in a flexible state
- Good impact resistance properties
- Eliminates replacement inventory
- On-site repairs
- Easy to use
- When correctly applied, will not interfere with belt scrapers

### 1 STEP ONE: SURFACE PREP

Surface preparation is the key to any successful repair, and approximately 75% of your repair time should be spent on surface repair.

Give the surface a profile by roughening the area. A power drill with a grinding bit or rasp head is recommended. (Use a grinder and not a sander as a sander will melt the surface.)

### 2 STEP TWO: CLEAN THE SURFACE

Use the cleaner supplied to thoroughly wipe the roughened repair area.

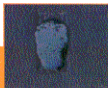
### 3 STEP THREE: ETCH SURFACE

Apply etching agent with the brush provided in the kit. Etching agent should be applied evenly. Allow 30-60 minutes to dry. (30 min. at 77°F, 60 min. at 50°F.)

### 4 STEP FOUR: APPLY THE MATERIAL

Dispense and discard a small amount from mixing nozzle to insure proper mix. Place an adequate amount of material to slightly overflow the repair area.

After the product has been feathered and the repair is complete, let the product cure for 2 hours.



### APPLICATIONS:

Repair conveyor belts and other damaged rubber equipment

Henkel

Technologies